

## Intelligent Foundation Solutions

**RETENTION SYSTEM sockets are intelligent foundation solutions for the installation and maintenance of posts.**

Essential to sustainable infrastructure design, they add value through improved asset management and performance, reduced operational costs and deliver environmental, health and safety benefits.



### world leading design...

- Designed and tested to international standards
- Approved and used throughout the world
- High-strength, reusable design survives vehicle impact
- Solution for knock-down and access-control locations
- Eliminates repeat excavation, disruption and expense
- Shallow foundation options for congested sites
- Easy to handle, adjust and install on site
- Facilitates electrical cabling at ground level
- Simplifies project, contractor & site management
- Assists maintenance and seasonal schedules
- Supports health and safety work practices
- Promotes environmental policies and targets

### Sustainable Infrastructure Design



## RS76

RS76 socket for the installation of Ø76mm (3in) posts including signs, bollards, barriers, benches, bins...

# RETENTION SYSTEM

sockets for post installation



RS sockets are available in common industry sizes and post installation depths. Base options include: standard [flat] / duck-foot & tee bends for cable access / shallow foundation. RS engineered sockets are made to size, specification and installation requirements.

[www.iplgroup.com](http://www.iplgroup.com)

- » Facilitates Passive Safety design to EN12767
- » Foundation size and specification to EN40 & BD94/07
- » Product tested and load rated to EN124 B125

IPL group | +353 (0) 41 983 2591



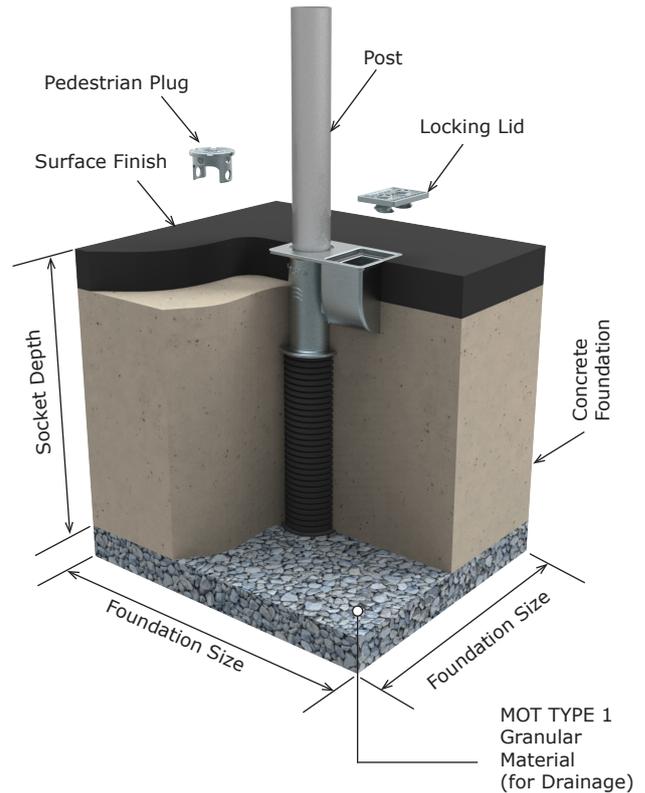


## RS socket installation & specification...

The **RS socket** should be set into concrete generally in accordance with International Standards or good Codes of Practice for the installation of posts.

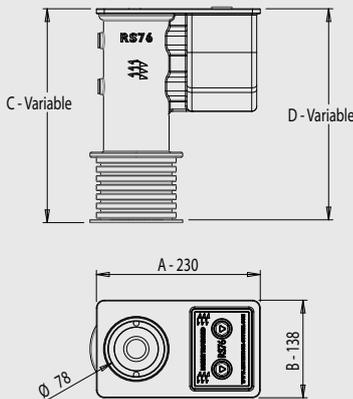
1. Prepare hole at least 75mm deeper than the overall height of the **RS socket**. If depth for **RS socket** cannot be achieved, unit can be shortened on site. Please contact your supplier for technical support.
2. Compact at least 75mm of MOT type 1 granular material in base of hole.
3. Position **RS socket** in centre of hole. For cabled installations connect ducting from remote chamber to swivel bend on socket. Leave draw cord in base of **RS socket** bend.
4. Rotate the **RS socket** head into the required orientation.
5. Remove locking lid, loosen the two M16 locking set-screws and remove the pedestrian plug.
6. Install a levelling post (stump pole) in the **RS socket**, fasten the locking set-screws and replace the locking chamber lid.
7. Surround with the required amount of concrete (ST4 mix or stronger). Use stump pole to achieve a vertical level.
8. Once vertical level is achieved, compact concrete.
9. Once concrete has been compacted and has begun to cure, carefully remove stump pole and lock the pedestrian plug in place.
10. Replace the locking chamber lid and secure in position. Finish footway with required surface when concrete has cured.

See **RS socket** installation guide for EN40-3-1:2000 foundation guidelines  
For detailed foundation sizing on specific site conditions contact your supplier.



### RS76 socket for the installation of Ø76mm (3in) posts

Ref No:	Base Type	A (mm)	B (mm)	C* (mm)	D** (mm)	Weight (kg)
<b>RS76x300sf</b>	shallow foundation	230	138	300	210	17
<b>RS76x300</b>	standard [flat]	230	138	300	300	10
<b>RS76x450</b>	standard [flat]	230	138	450	450	10.5
<b>RS76x450df</b>	duck foot bend	230	138	450	310	10.6
<b>RS76x450t</b>	tee bend	230	138	450	310	18.5
<b>RS76x600</b>	standard [flat]	230	138	600	600	10.6
<b>RS76x600df</b>	duck foot bend	230	138	600	460	10.8
<b>RS76x600t</b>	tee bend	230	138	600	460	19
<b>RS76x750</b>	standard [flat]	230	138	750	750	11
<b>RS76x750df</b>	duck foot bend	230	138	750	610	11.1
<b>RS76x750t</b>	tee bend	230	138	750	610	19.2
<b>RS76x900</b>	standard [flat]	230	138	900	900	11.5
<b>RS76x900df</b>	duck foot bend	230	138	900	760	11.6
<b>RS76x900t</b>	tee bend	230	138	900	760	19.5



#### Options:

**rs stump pole**  
**rs adapters** for post sizes: Ø60.3mm / Ø48.3mm  
(non-standard foundation depths & base types per specification)

## RS76

**C\*** rs socket foundation depth  
**D\*\*** post insertion depth

Technical drawings for all rs sockets available from IPL group.

*Drawings not to scale, illustrations, technical data, dimensions and weights are subject to alteration without notice.*

#### Material Specification:

Head, Plug, Locking Lid:	Cast Steel (EN10340 GS240 Grade)
Body:	PE - Polyethylene Twin Wall
Flat Base:	PE - Polyethylene
Duck Foot Bend:	PVC - Polyvinyl Chloride
Tee Bend:	Ductile Iron (BS2789 500-7)
Setscrews:	M16 A2 Stainless Steel
Assembly Screws:	M12 A2 Stainless Steel
Finish:	Galvanised

