





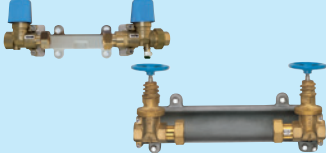


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Spare parts

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Technical information

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SERVICE VALVE

Overview



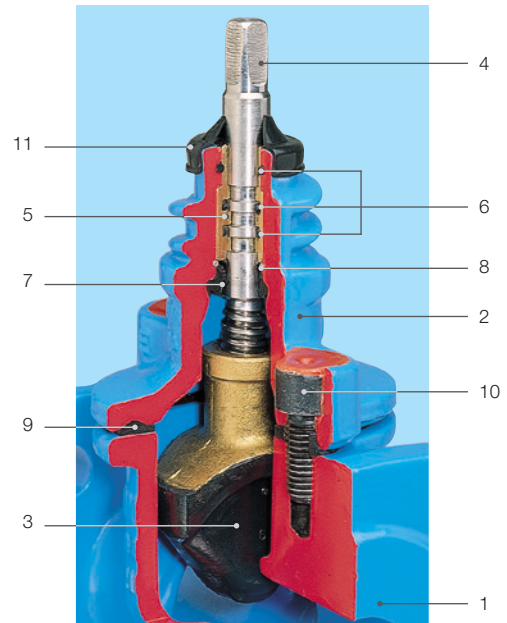
Design features

Ductile iron valve

- **Resilient seated gate valve** with smooth and straight-through bore
- Flange valve
- Valve with ISO-fitting
- Valve with thread
- Service valve for PE fusion
- Service valve
- Service valve with drainage
- 2 O-rings mounted on all sides in rust-proof material
- Spindle bearing made of brass
- Threaded connection for extension spindle
- Suitable for all underground installations
- For service connection fittings made of ductile iron with external thread, the free lying threads must be protected against corrosion according to trade regulations after assembly

Material | Technical features

- 12 **Body (1), bonnet (2)** made of ductile iron, epoxy powder coated inside and out (see page 4)
- 3 **Wedge** made of brass, with vulcanised elastomer
- 4 **Stainless steel spindle** with rolled thread and flat-rolled sealed sliding surface
- 5 **Spindle bearing** (O-ring carrier) made of brass
- 6 **O-rings** made of elastomer
- 7 **Back seat** made of elastomer
- 8 **Retaining ring** made of stainless steel
- 9 **Bonnet gasket** made of elastomer
- 10 **Internal hexagonal screws** recessed and absolutely corrosion protected through casting compound
- 11 **Wiper ring** made of elastomer



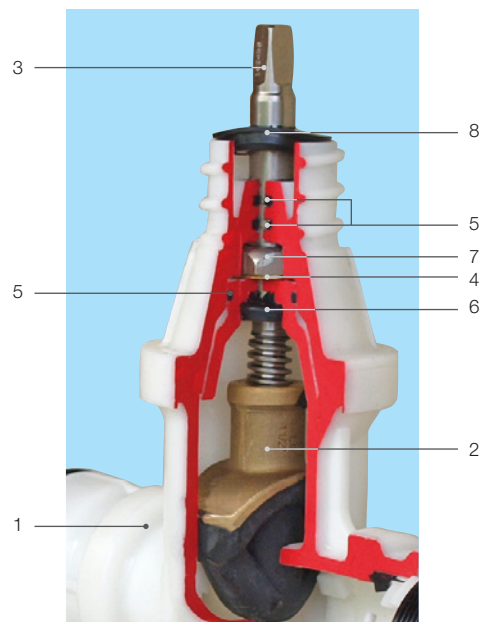
Design features

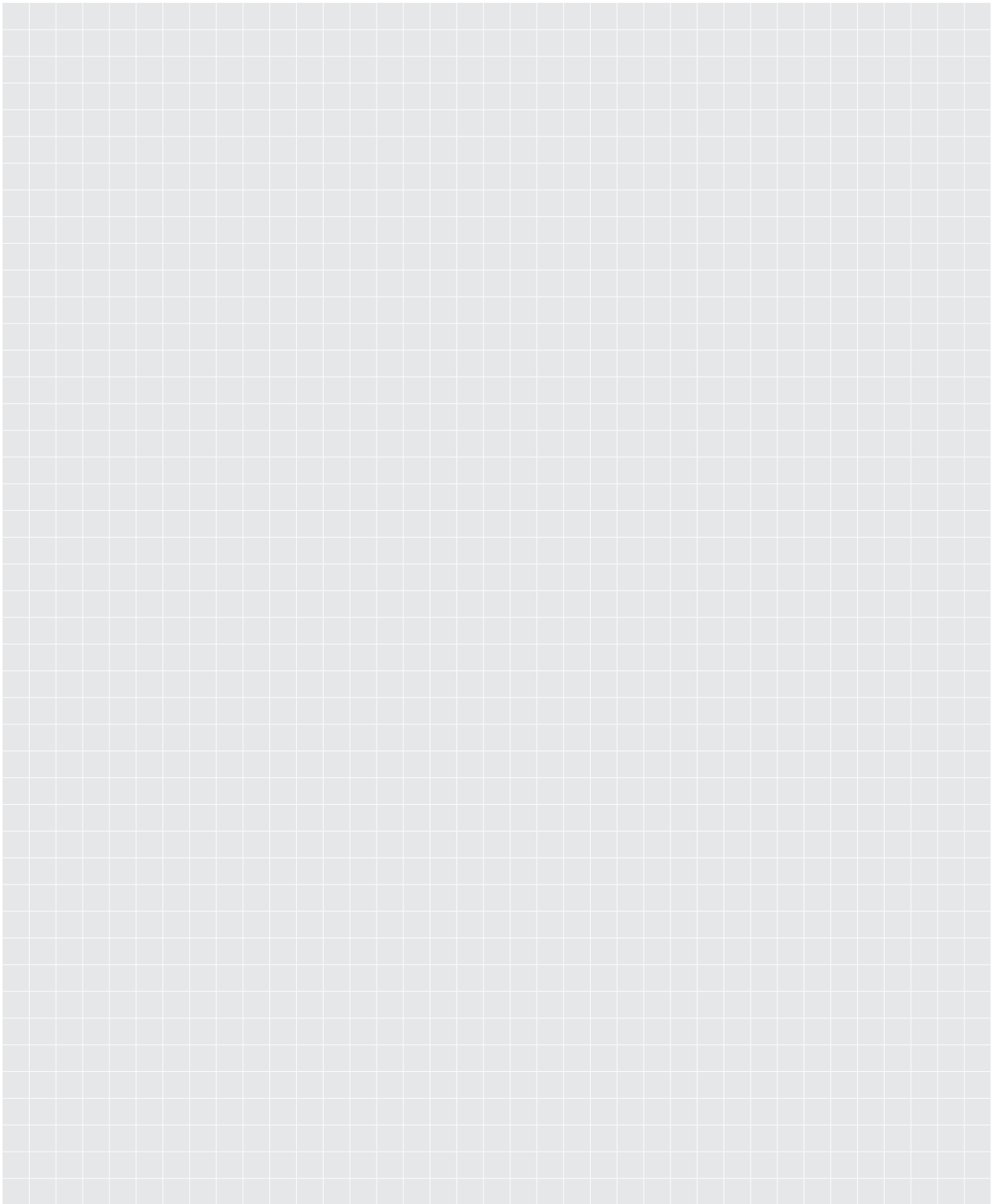
Valve made of POM

- **Resilient seated gate valve** with smooth and straight-through bore
- Valve with ISO-fitting
- Valve with Hawle-Fit socket
- Valve with thread
- Service valve for PE fusion
- Service valve
- Bonnet with body homogeneously connected through rotational welding
- 2 O-rings for spindle sealing
- Spindle bearing made of brass
- Overload protection
- Threaded connection for extension spindle
- Suitable for all underground installations

Material | Technical features

- 1 **Body** made of POM
- 2 **Wedge** made of brass, with vulcanised elastomer
- 3 **Stainless steel spindle** with rolled thread and flat-rolled sealed sliding surface
- 4 **Spindle bearing** made of brass
- 5 **O-rings** made of elastomer
- 6 **Back seat** made of elastomer
- 7 **Overload protection** made of stainless steel
- 8 **Wiper ring** made of elastomer





SERVICE VALVE

E-valve with flange DN 20-40



Design features

- Resilient seated gate valve with smooth straight-through bore
- Flange sized and drilled according to EN 1092-2 | PN 16

Standard version: without handwheel and extension spindle

Special versions: on request

Suitable accessories

Suitable accessories: see page J 1/2

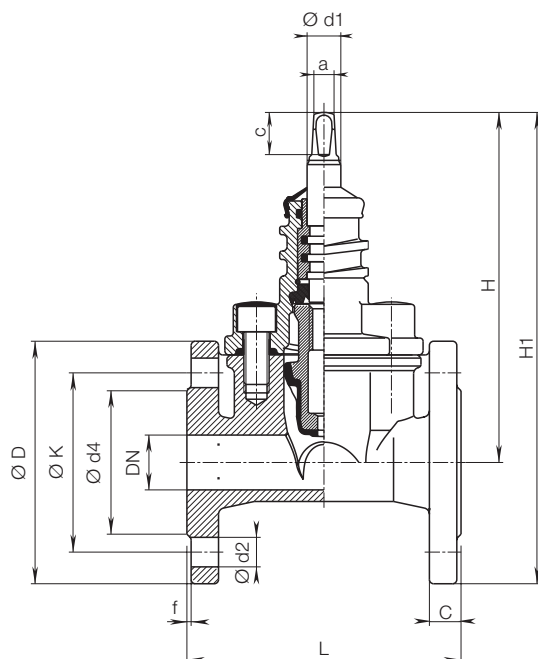
| | | |
|--------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |
| Bolts: | | No. 8810, No. 8830, No. 8840 |
| Flat gasket: | | No. 3390, No. 3470 |

No. 4000

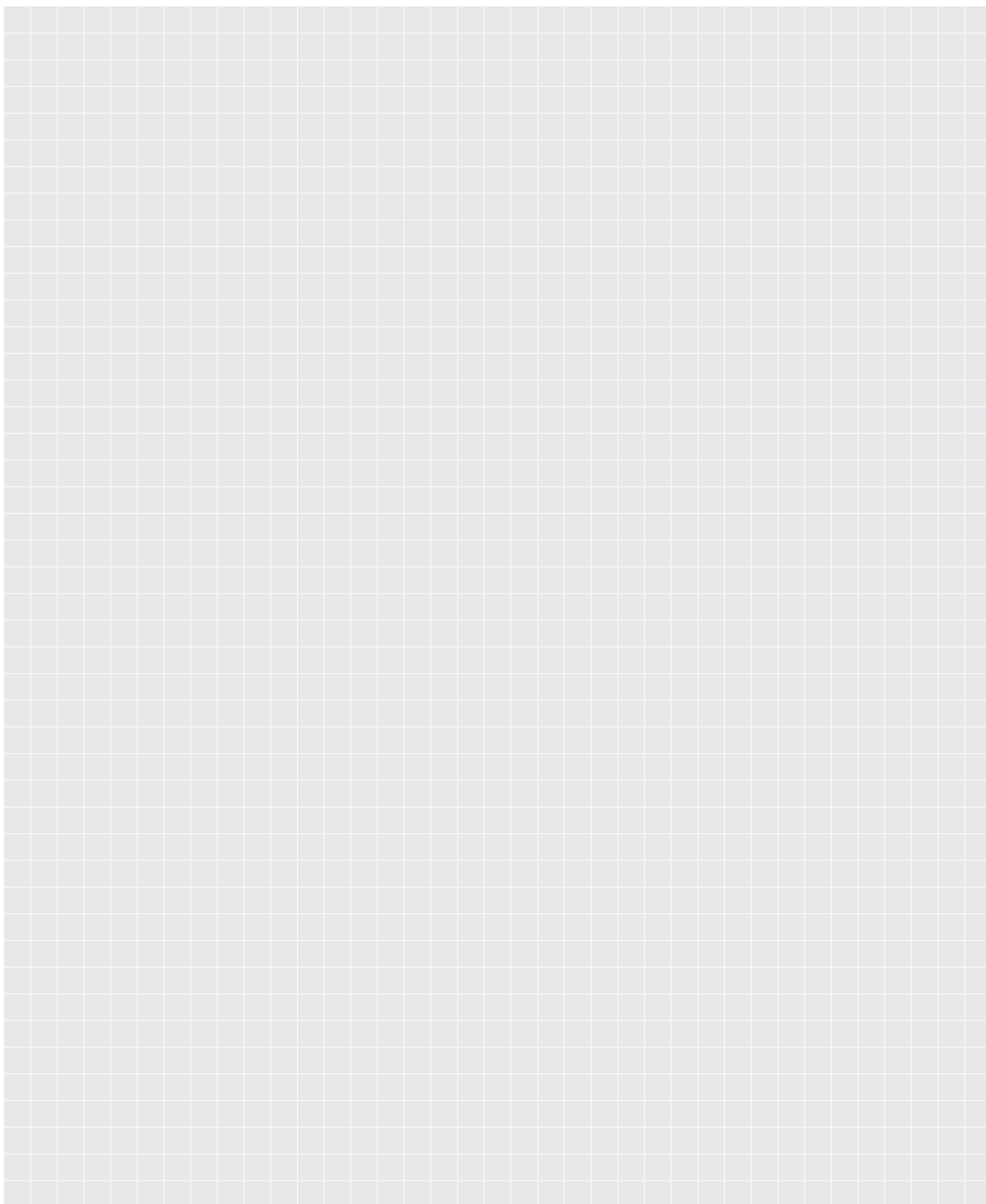
No. 4700



| Order No. | Version | MOP (PN) | Dimensions/DN | | | |
|-----------|-----------------------|----------|---------------|----|----|----|
| | | | 20 | 25 | 32 | 40 |
| 4000 | short | 16 | | | | |
| 4700 | long EN 558-1GR 15 | | | | | |



| DN | MOP (PN) | Flange | | | | | Bolts | | | | Spindle | | | Valve | | | | Weight | | |
|----|----------|--------|----|-----|-----|---|----------|--------|-----|------|---------|-----|-----|-------|---------|--------|-------|--------|--|--|
| | | ØD | C | ØK | Ød4 | f | Quantity | Thread | Ød2 | a | c | Ød1 | H | H1 | L short | L long | short | long | | |
| 20 | 10 | 115 | 16 | 75 | 58 | 2 | 4 | M 12 | 14 | 10,3 | 20 | 16 | 164 | 223 | 130 | | 4,2 | | | |
| | 16 | | | | | | | | | | | | 164 | 223 | 130 | | 4,2 | | | |
| 25 | 10 | 115 | 16 | 85 | 68 | 2 | 4 | M 12 | 14 | | | | 200 | 275 | 140 | | 6,6 | | | |
| | 16 | | | | | | | | | | | | 200 | 275 | 140 | 240 | 6,7 | 7,5 | | |
| 32 | 10 | 150 | 18 | 100 | 78 | 2 | 4 | M 16 | 19 | | | | | | | | | | | |
| | 16 | | | | | | | | | | | | | | | | | | | |
| 40 | 10 | 150 | 18 | 110 | 88 | 2 | 4 | M 16 | 19 | | | | | | | | | | | |
| | 16 | | | | | | | | | | | | | | | | | | | |



SERVICE VALVE

With internal thread



Design features

- Resilient seated gate valve with smooth straight-through bore
- Internal thread ISO 228
- Service valve with internal thread are fitted with a corrosion protection ring to prevent corrosion
- **No. 2510:** Bonnet is screwed and glued to the body. To unscrew, the thread must be heated

Standard version: without handwheel and extension spindle

Special versions: on request

Material | Technical features

- **Body and bonnet:**
No. 2500 made of ductile iron, epoxy powder coated
No. 2510 made of brass

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|--------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |

No. 2500

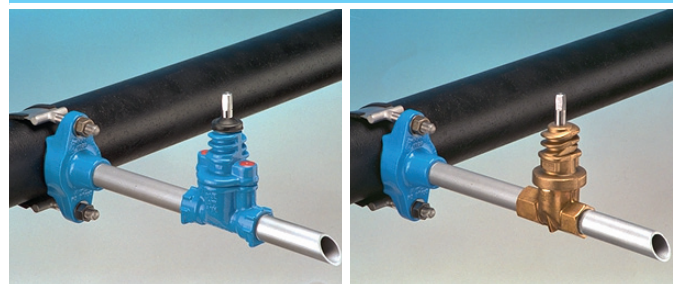


No. 2510



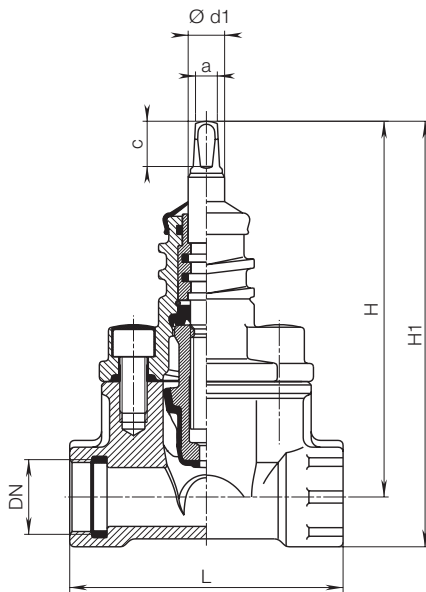
| Order No. | Version | MOP (PN) | Dimensions/DN | | | | |
|-----------|---|----------|---------------|----|--------|--------|----|
| | | | 3/4" | 1" | 1 1/4" | 1 1/2" | 2" |
| 2500 | Ductile iron, epoxy powder coated internal threads both ends ISO 228 | 16 | | | | | |
| 2510 | Brass, internal thread both ends ISO 228 | | | | | | |

Application examples



SERVICE VALVE

With internal thread

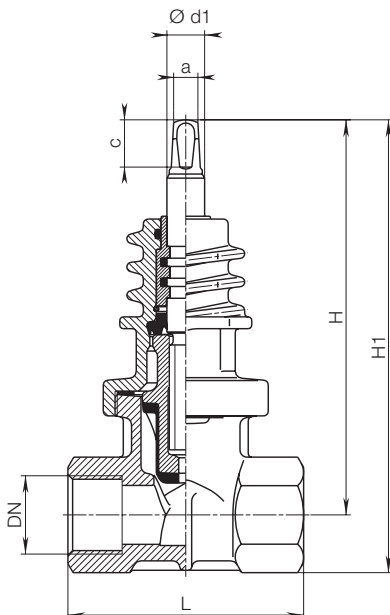


Service valves

Internal thread both ends ISO 228

No. 2500

| DN | Valve | | | Spindle | | | Weight |
|-----|-------|-----|-----|---------|----|------|--------|
| | L | H | H1 | a | c | Ø d1 | |
| ¾" | 120 | 164 | 185 | 10,3 | 20 | 16 | 2,20 |
| 1" | 120 | 164 | 188 | | | | 2,28 |
| 1¼" | 140 | 200 | 229 | | | | 3,53 |
| 1½" | 140 | 200 | 232 | | | | 3,70 |
| 2" | 150 | 219 | 258 | | | | 4,40 |



Service valves, brass

Internal thread both ends ISO 228

No. 2510

| DN | Valve | | | Spindle | | | Weight |
|-----|-------|-----|-----|---------|----|------|--------|
| | L | H | H1 | a | c | Ø d1 | |
| 1" | 100 | 161 | 182 | 10,3 | 20 | 16 | 1,90 |
| 1¼" | 100 | 194 | 223 | | | | 2,60 |
| 1½" | 100 | 194 | 223 | | | | 2,81 |
| 2" | 100 | 219 | 256 | | | | 4,00 |

SERVICE VALVE

With internal and external threads / ISO-fitting



Design features

- Resilient seated gate valve with smooth straight-through bore
- Internal thread ISO 228, external thread EN 10226-1
- Service valve fitted with a corrosion protection ring to prevent corrosion
- For service valves with external thread, the free lying threads must be protected against corrosion according to the trade regulations after assembly
- **No. 2800:** Internal thread for assembly of a drilling machine for drilling under pressure
- For PE-pipes according to EN 12201 and DIN 8074 | to PN 16; up to 30° C medium temperature
Pipe guide nipple serves for precise guidance of the PE pipe and as corrosion protection of the internal thread

Standard version: without handwheel and extension spindle

Special versions: on request

Material | Technical features

- **Body and bonnet** made of ductile iron
- **Corrosion protection ring** made of elastomer
- **Pipe guide nipple** made of PE

Suitable accessories

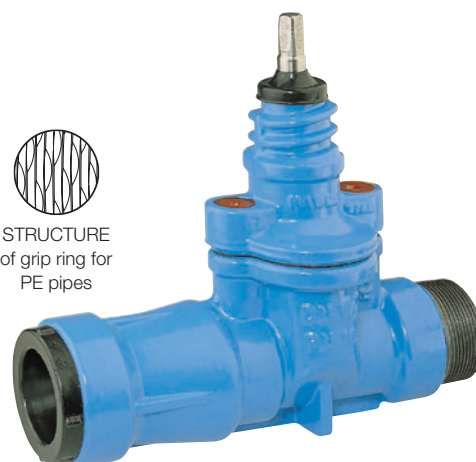
Suitable accessories: see page J 1/2

| | | |
|--------------------|------------------------------|---------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | No. 7820 | |
| Sealing cap: | No. 2156, No. 2157, No. 2158 | |
| Chamfering tool: | No. 6000 | |
| Saddle blades: | No. 6010 | |
| Pipe cutter: | No. 6050 | |
| Mounting spray: | No. 3443 | |
| Drilling machine: | No. 5800, No. 5805 | |

No. 2520



No. 2800



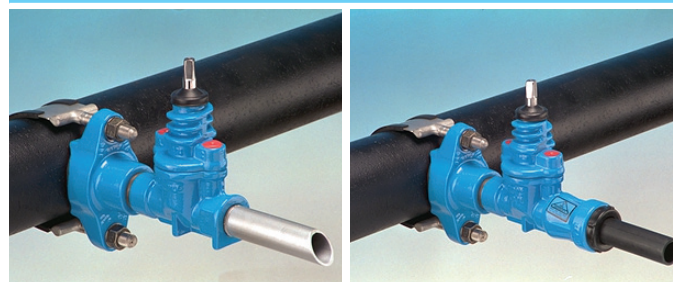
STRUCTURE of grip ring for PE pipes



| Order No. | Version | MOP (PN) | Dimensions/DN | | | |
|-----------|--|----------|---------------|-----|-----|----|
| | | | 1" | 1¼" | 1½" | 2" |
| 2520 | 1 internal thread | 16 | | | | |
| | 1 external thread | | | | | |
| 2800 | 1 external thread | | | | | |
| | 1 ISO-fitting for PE pipe 1 internal thread | | | | | |

No. 2800 can be adapted for PVC pipe with carborundum grip ring at extra cost

Application example



SERVICE VALVE

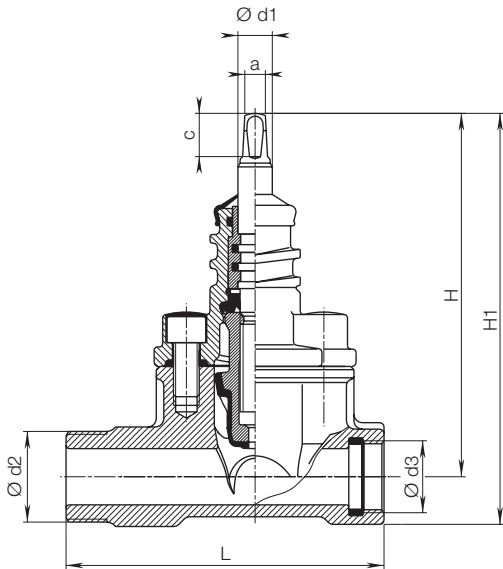
With internal and external threads / ISO-fitting



Service valve, ductile iron

With one internal thread ISO 228 and one external thread EN 10226-1

No. 2520

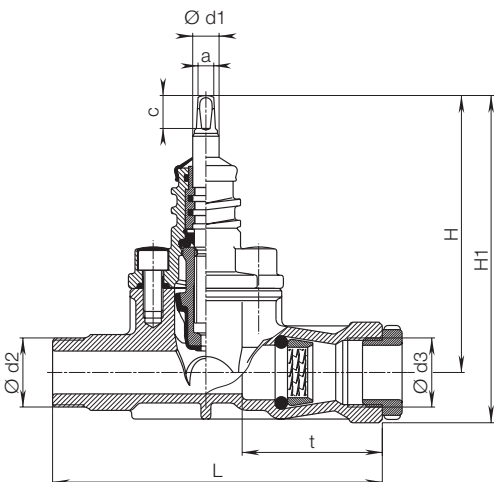


| DN | Valve | | | | | Spindle | | | Weight |
|--------|--------|--------|-----|-----|-----|---------|----|------|--------|
| | Ø d2 | Ø d3 | L | H | H1 | a | c | Ø d1 | |
| 1" | 1 1/4" | 1" | 148 | 164 | 191 | 10,3 | 20 | 16 | 2,40 |
| 1 1/4" | 2" | 1 1/4" | 167 | 200 | 234 | | | | 3,80 |
| 1 1/2" | 2" | 1 1/2" | 167 | 200 | 238 | | | | 4,00 |
| 1 1/2" | 1 1/2" | 1 1/2" | 167 | 200 | 238 | | | | 4,00 |
| 2" | 2" | 2" | 172 | 219 | 264 | | | | 4,60 |

Service valve, ductile iron

1 external thread EN 10226-1, 1 ISO-fitting, 1 internal thread ISO 228

No. 2800



| DN | Valve | | | | | | Spindle | | | Weight |
|--------|--------|--------|-----|-----|-----|-----|---------|----|------|--------|
| | Ø d2 | Ø d3 | t | L | H | H1 | a | c | Ø d1 | |
| 1" | 1 1/4" | 1 1/4" | 85 | 200 | 164 | 193 | 10,3 | 20 | 16 | 2,72 |
| 1 1/4" | 2" | 1 1/2" | 101 | 245 | 200 | 234 | | | | 4,46 |
| 1 1/2" | 2" | 2" | 121 | 255 | 200 | 239 | | | | 4,90 |
| 2" | 2" | 2 1/2" | 137 | 264 | 219 | 267 | | | | 6,81 |

SERVICE VALVE

Made of POM, with twin conical external threads



Design features

- Resilient seated gate valve with smooth straight-through bore
- All parts made of corrosion free materials
- Maximum spindle torque: 80 Nm
- Sealing system: the contact between wedge and body is friction free. Therefore no scuffing or abrasion of the wedge

Standard version: without handwheel and extension spindle

Special versions: on request

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|--------------------|------------------------------|---------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic | No. 1850, No. 1851K |
| Spindle extension: | No. 7820 | |
| Sealing cap: | No. 2156, No. 2157, No. 2158 | |
| Drilling machine: | No. 5800 | |
| Fitting: | No. 6220 | |

No. 2650

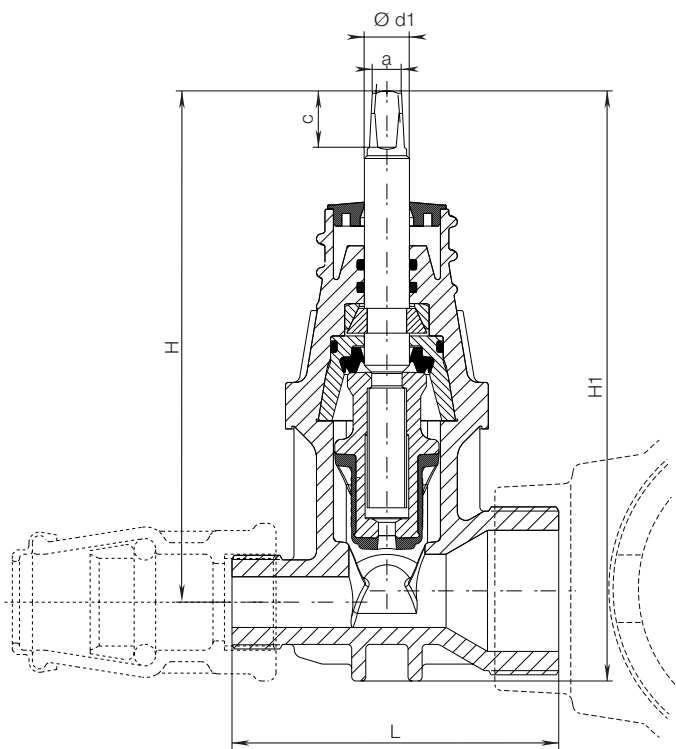


| Order No. | Version | MOP (PN) | Dimensions/DN | |
|-----------|---|----------|---------------|---------|
| | | | 1" - 1" | 1" - 2" |
| 2650 | With twin conical external thread according to EN 10226-1 | 16 | | |

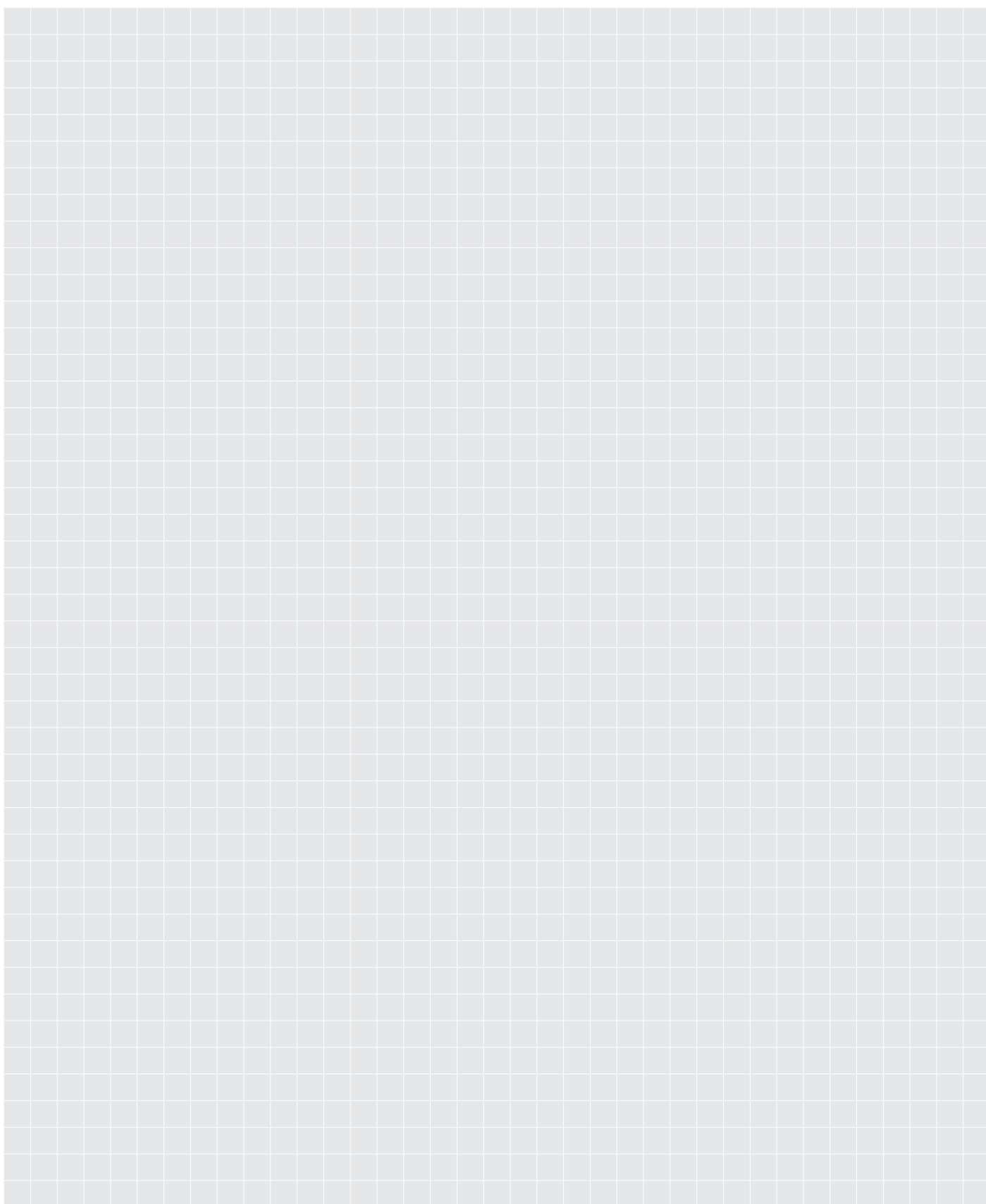
Max. torque for tightening the threads

(Observe pipe fitter rules acc. to national standards)

| 1" | 2" |
|-------|-------|
| 40 Nm | 45 Nm |



| DN | Valve | | | Spindle | | | Weight |
|---------|-------|-----|-----|---------|----|-----|--------|
| | L | H | H1 | a | c | Ød1 | |
| 1" - 1" | 110 | 182 | 201 | 10,3 | 27 | 16 | 0,80 |
| 1" - 2" | 116 | 182 | 210 | | | | 0,85 |



SERVICE VALVE

With ISO-fitting for PE pipe both ends



Design features

- Resilient seated gate valve with smooth straight-through bore
- For PE pipes according to EN 12201 and DIN 8074 | up to PN16; up to 30° C medium temperature
- **No. 2630: Sealing system:** the contact between wedge and body is friction free. Therefore no scuffing or abrasion of the wedge
- All parts made of corrosion free materials
- Maximum spindle torque: 80 Nm
- Technical details ISO-fitting see page K 3/1

Standard version: without handwheel and extension spindle

Special versions: on request

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|---------------------|------------------------------|---------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension : | No. 7820 | |
| Sealing cap: | No. 2156, No. 2157, No. 2158 | |
| Chamfering tool: | No. 6000 | |
| Saddle blade: | No. 6010 | |
| Pipe cutter: | No. 6050 | |
| Mounting spray: | No. 3443 | |

No. 2600



STRUCTURE of grip ring for PE pipes



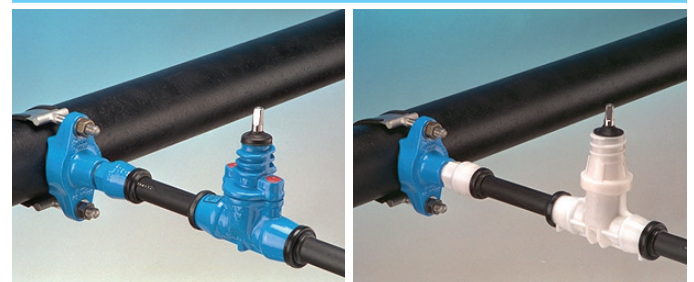
No. 2630



| Order No. | Version | MOP (PN) | Dimensions/DN | | | | | |
|-----------|----------------------|----------|---------------|------|----|--------|--------|----|
| | | | 1/2" | 3/4" | 1" | 1 1/4" | 1 1/2" | 2" |
| 2600 | Made of ductile iron | 16 | | | | | | |
| 2630 | Made of POM | | | | | | | |

Both valves can be adapted for PVC pipe with carborundum grip ring at extra cost

Application example



SERVICE VALVE

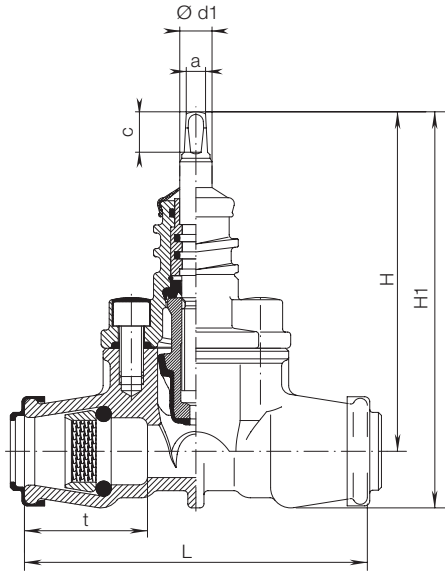
With ISO-fitting for PE pipe both ends



Service valve, ductile iron

ISO-fitting for PE pipe both ends

No. 2600

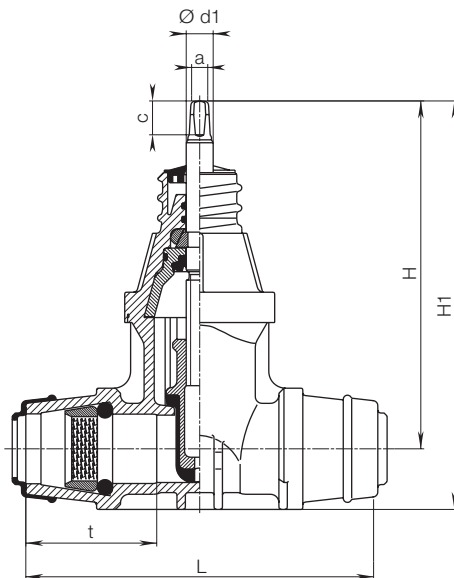


| DN | Ø pipe ext. | Valves | | | | Spindle | | | Weight |
|-----|-------------|--------|-----|-----|-----|---------|----|------|--------|
| | | t | L | H | H1 | a | c | Ø d1 | |
| ¾" | 25 | 52 | 165 | 164 | 187 | 10,3 | 20 | 16 | 2,30 |
| 1" | 32 | 61 | 170 | 164 | 192 | | | | 2,33 |
| 1¼" | 40 | 76 | 220 | 200 | 235 | | | | 4,00 |
| 1½" | 50 | 91 | 232 | 200 | 240 | | | | 4,10 |
| 2" | 63 | 103 | 270 | 219 | 267 | | | | 7,00 |

Service valve, POM

ISO-fitting for PE pipe both ends

No. 2630



| DN | Ø pipe ext. | Valves | | | | Spindle | | | Weight |
|-----|-------------|--------|-----|-----|-----|---------|----|------|--------|
| | | t | L | H | H1 | a | c | Ø d1 | |
| ½" | 20 | 43 | 125 | 178 | 200 | 10,3 | 20 | 16 | 0,85 |
| ¾" | 25 | 52 | 152 | 177 | 205 | | | | 0,85 |
| 1" | 32 | 63 | 174 | 177 | 205 | | | | 0,95 |
| 1¼" | 40 | 78 | 208 | 205 | 241 | | | | 1,50 |
| 1½" | 50 | 92 | 246 | 205 | 247 | | | | 1,65 |
| 2" | 63 | 100 | 261 | 221 | 271 | | | | 2,10 |

ISO COMBINATION TAPPING VALVE

Made of POM



Design features

- Resilient seated gate valve with smooth straight-through bore
- With conical 2" external thread according to EN 10226 for the clamp attachment and with cylindrical connection thread 1½" according to ISO 228 for connection fitting No. 6221F
- For PE pipes according to EN 12201 and DIN 8074
- One valve with 5 ISO push-fit fittings for PE pipes (pipe Ø 25/32/40/50/63 mm) - reduces stockkeeping!
- A robust valve made of POM
- All parts made of corrosion free materials
- For the easiest under pressure tapping and the quickest installation of ISO push-fit fittings
- Sealing system: the contact between wedge and body is friction free. Therefore no scuffing or abrasion of the wedge

Standard version: without handwheel and extension spindle

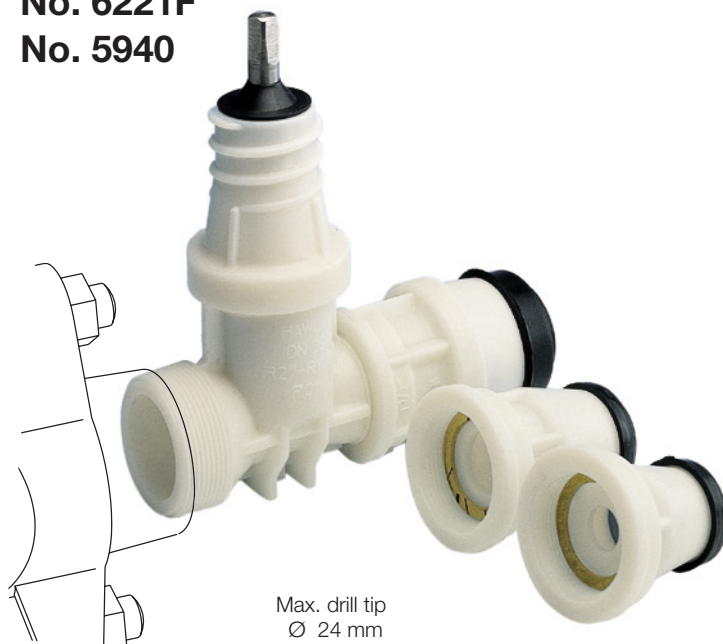
Special versions: on request

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|--------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Extension spindle: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |
| Chamfering tool: | | No. 6000 |
| Saddle blades: | | No. 6010 |
| Pipe cutter: | | No. 6050 |
| Mounting spray: | | No. 3443 |
| Drilling machine: | | No. 5800, No. 5805 |

No. 2681
No. 2680
No. 6221F
No. 5940



Max. drill tip
 Ø 24 mm

| Order No. | Version | MOP (PN) | DN | Thread | Ø PE-pipe | Weight | |
|-----------|---|----------|----|----------|-----------|--------|------|
| 2681 | ISO Combination tapping valve without fitting | 16 | 1" | 2" - 1½" | | 0,81 | |
| | | | | | | 25 | 0,90 |
| 2680 | ISO Combination tapping valve with choice of ISO push-fit fitting | | | 1" | 2" - 1½" | 32 | 0,94 |
| | | | | | | 40 | 1,02 |
| | | | | | | 50 | 1,10 |
| | | | | | | 63 | 1,23 |
| 6221F | ISO push-fit fitting with backing washer | | | | 1½" | 25 | 0,10 |
| | | | | | | 32 | 0,13 |
| | | | | | | 40 | 0,22 |
| | | | | | | 50 | 0,29 |
| | | | | | 63 | 0,41 | |
| 5940 | Adapter for Hawle drilling machine 2" | | | 1½" - 2" | | 1,30 | |

ISO COMBINATION TAPPING VALVE

Made of POM

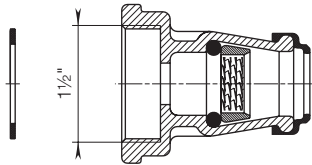
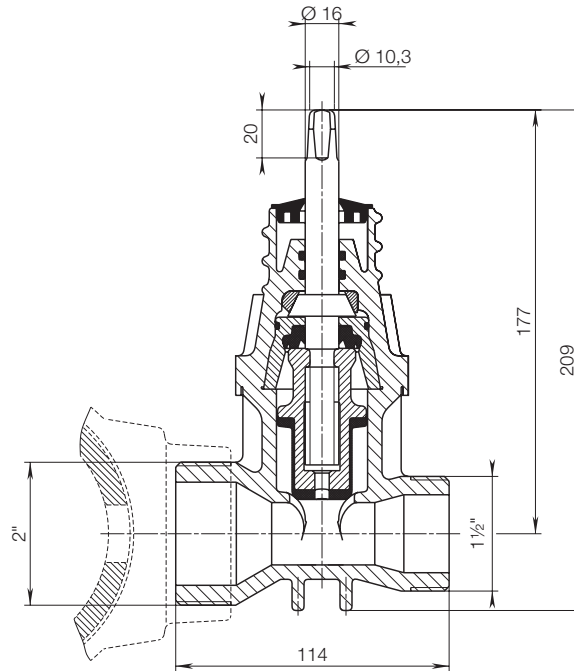


Tapping valve DN 1"

With 2" external thread EN 10226-1 for mounting onto saddle and

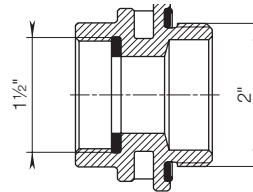
1½" external thread ISO 228 only for ISO push-fit fitting No. 6221F

No. 2681



ISO push-fit fitting No. 6221F

Made of POM
Internal thread 1½" ISO 228
Push-fit socket for PE pipes up to
PN 16, pipe Ø 25/32/40/50/63 mm
The flat gasket saves the need for
seal



Adapter No. 5940

Made of bronze
Internal thread 1½" ISO 228
External thread 2" ISO 228
For Hawle drilling machine
No. 5800 or No. 5805

Drilling and assembly instructions

1. Mounting onto the saddle:

Screws the 2" external thread into the internal thread of the saddle

2. Drilling:

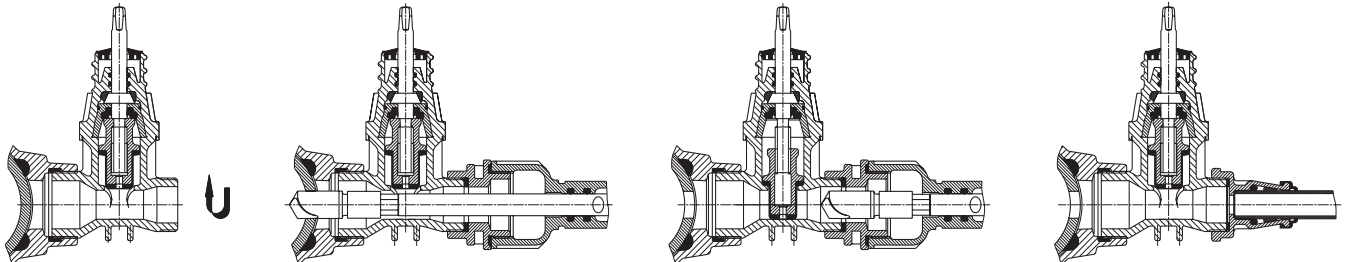
Open the valve completely; if necessary use adapter (see above)

3. Shut-off:

After drilling, retract the drill and close the valve

4. Pipe assembly:

Screw on one of the five ISO push-fit fittings - push the pipe in - finished



SERVICE VALVE

Made of POM with Hawle-FIT sockets



Design features

- Resilient seated gate valve with smooth straight-through bore
- For PE pipes according to EN 12201 and DIN 8074 | up to PN 16; up to 30° C medium temperature
- The high-tensile connection to the pipe is achieved via the two HAWLE-FIT sockets
- Assembly-ready supply: no screwing required before inserting the pipe
- All parts made of corrosion free materials
- Maximum spindle torque: 80 Nm.
- Easy disassembly without special tools
- Sealing system: the contact between wedge and body is friction free. Therefore no scuffing or abrasion of the wedge
- Hawle FIT socket details see page K 2/1

Standard version: without handwheel and extension spindle

Special versions: on request

Material | Technical features

- 1 **Clamping nut** made of POM
- 2 **Lip seal** made of elastomer
- 3 **Grip ring** made of POM

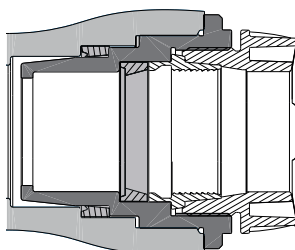
Suitable accessories

Suitable accessories: see page J 1/2

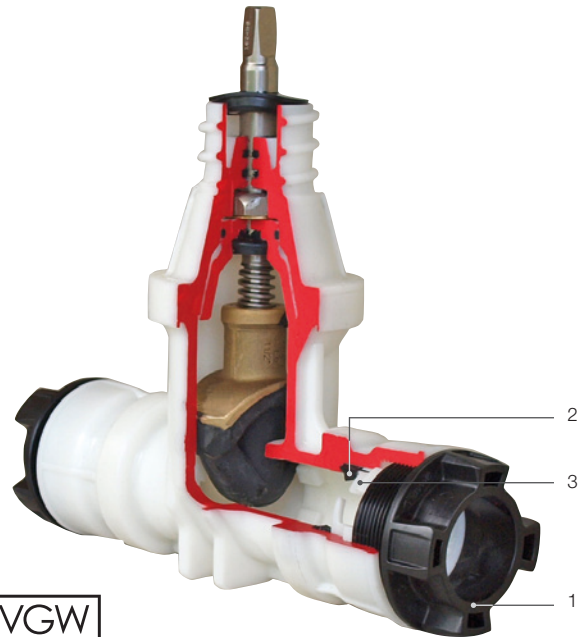
| | | |
|-----------------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |
| Pipe cutter: | | No. 6050 |
| Mounting spray: | | No. 3443 |
| Support liners: | | No. 6031 |
| Hawle-FIT type for reducer: | | No. 6640HF |

Design features

- For the reduction of Hawle-FIT socket



No. 2631



| Order No. | Version | MOP (PN) | Dimensions/DN | | | |
|-----------|-----------------------|----------|---------------|-----|-----|----|
| | | | 1" | 1¼" | 1½" | 2" |
| 2631 | With Hawle-FIT socket | 16 | | | | |

PE 80: SDR 7,4 - SDR 17,6

PE 100: SDR 11 - SDR 17

For PE 80 and PE 100: SDR 17,6 and 17 we recommend using a support liner

Hawle-FIT type for reducer No. 6640HF



| Order No. | Version | MOP (PN) | Dimensions/DN | |
|-----------|-----------------------|----------|---------------|----------|
| | | | 32 25 | 40 32 |
| 6640HF | With Hawle-FIT socket | 16 | | |

SERVICE VALVE

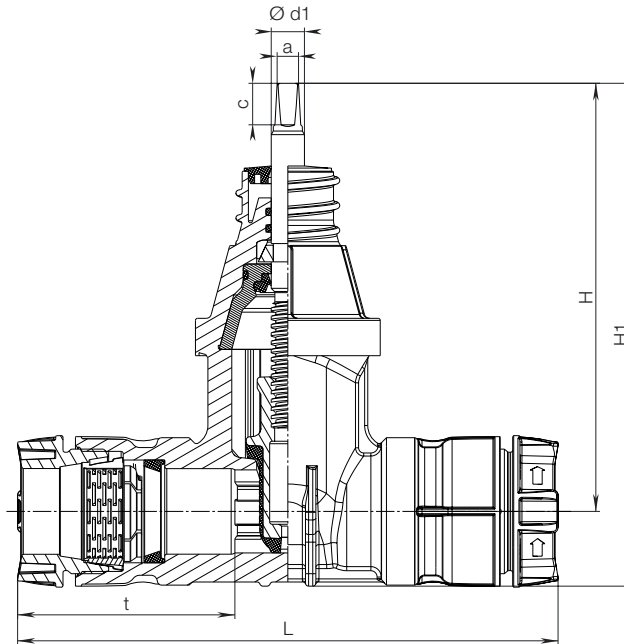
Made of POM with Hawle-FIT sockets



Service valve, POM

With dual Hawle-Fit connections sockets for PE-pipes

No. 2631

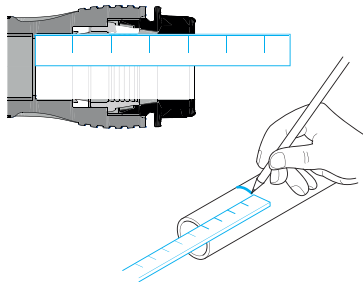


| DN | Ø pipe ext. | Valve | | | | Spindle | | | Weight |
|-----|-------------|-------|-----|-----|-----|---------|----|------|--------|
| | | t | L | H | H1 | a | c | Ø d1 | |
| 1" | 32 | 84 | 216 | 177 | 212 | 10,3 | 20 | 16 | 1,05 |
| 1¼" | 40 | 105 | 260 | 205 | 241 | | | | 1,56 |
| 1½" | 50 | 116 | 294 | 205 | 247 | | | | 1,83 |
| 2" | 63 | 123 | 306 | 228 | 278 | | | | 2,47 |

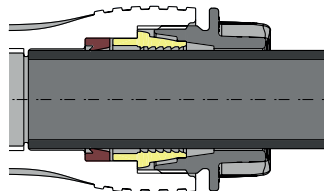
Benefits of the HAWLE-FIT sockets

- Ready to install from packaging
- Can be mounted without previous chamfering of the pipe ends
- Low insertion forces
- Defined stop of the clamping nut made of POM for a secure connection
- Easy assembly and disassembly without special tools
(Clamping nut can be fixed with a standard commercially available pipe cutter)

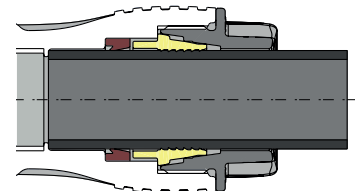
Assembly instructions



Measuring the insertion depth



POM clamping nut open



Pom clamping nut fully tightened

SERVICE VALVE FOR PE FUSION

Made of ductile iron



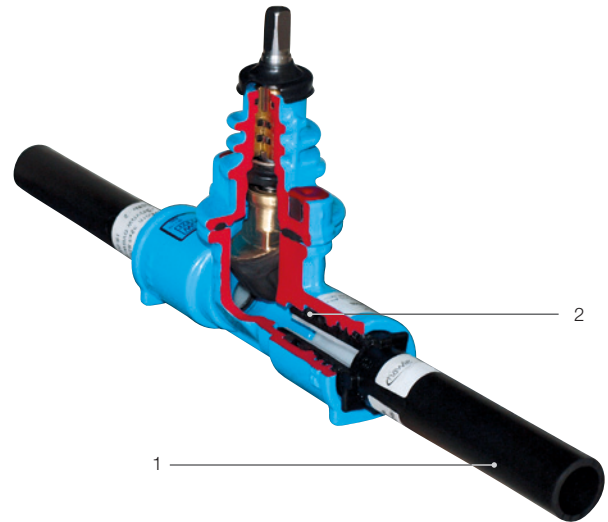
Design features

- Resilient seated gate valve with PE-fusion tails in combination with PE pipes according to EN 12201, DIN 8074
- This resilient seated valve has PE-fusion tails screwed into and sealed in the sockets
- The seal of the welding socket is guaranteed by two independent O-ring seals as well as a POM support liner in the welding socket
- The valve can be connected to the PE pipeline by either butt fusion or electrofusion

Standard version: without handwheel and extension spindle

Special versions: on request

No. 4050



Material | Technical features

- PE-fusion tails**
Standard version PE 100 injection moulded
Support liner made of POM for PE tails (see overleaf drawing))
- O-ring** made of elastomer

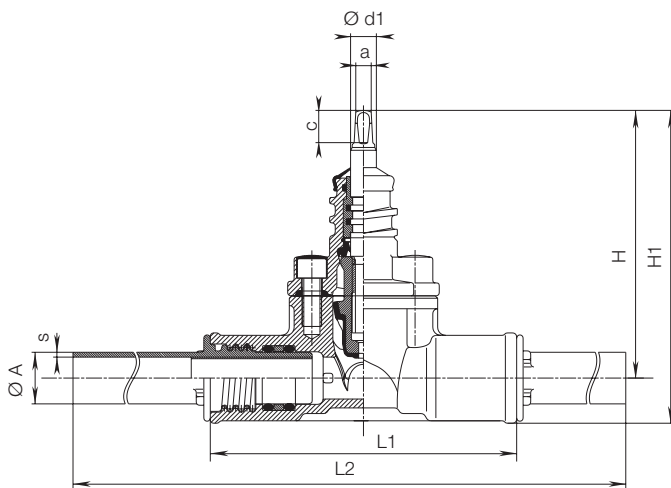
Suitable accessories

Suitable accessories: see page J 1/2

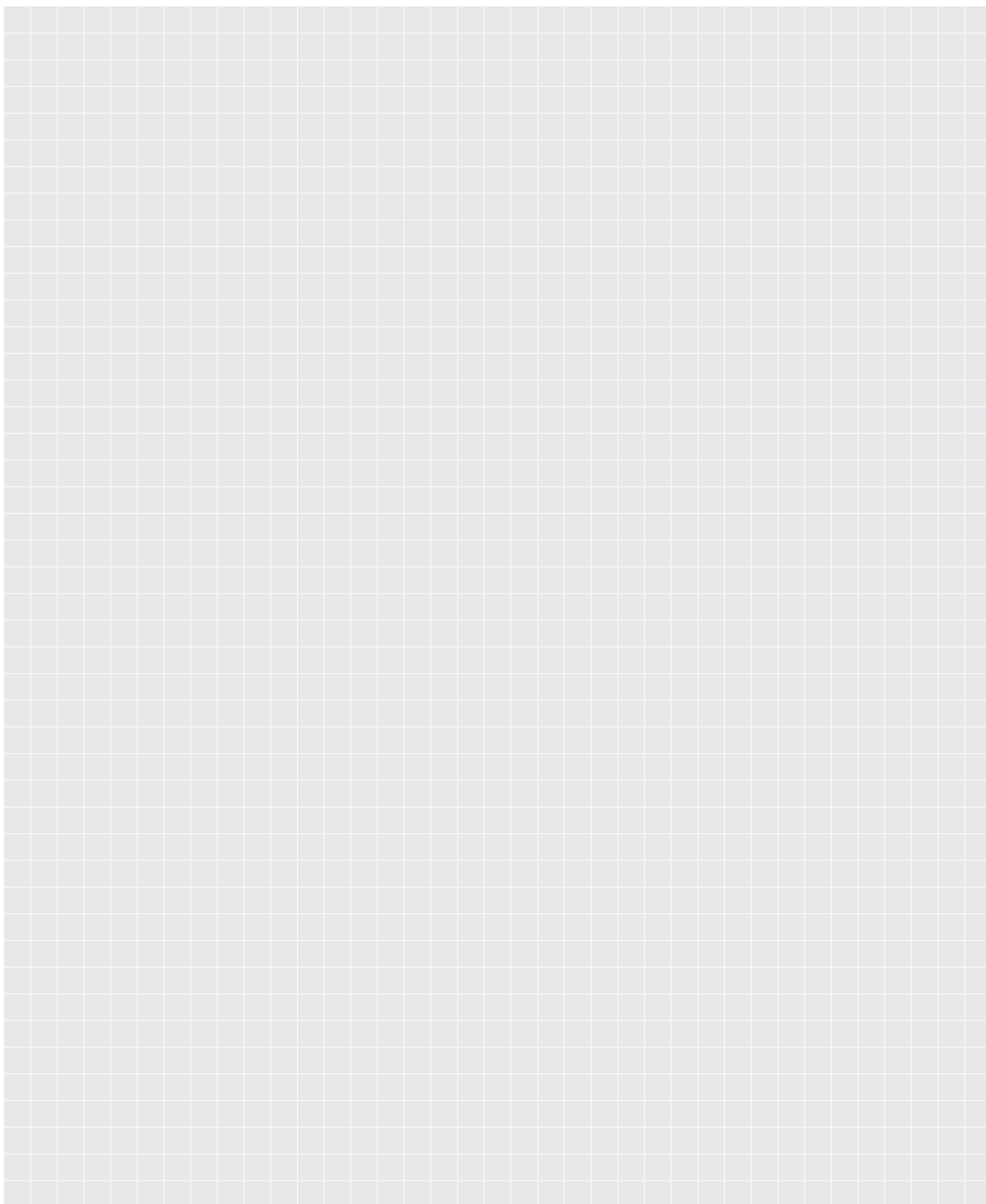
- Handwheel: No. 7800
 Extension spindle: rigid No. 9101
 telescopic No. 9601
 Surface box: rigid No. 1550, No. 1650
 telescopic: No. 1850, No. 1851K
 Spindle extension: No. 7820
 Sealing cap: No. 2156, No. 2157, No. 2158



| Order No. | PE-fusion tail | MOP (PN) | Dimensions/DN | | |
|-----------|-----------------|----------|---------------|------------|------------|
| | | | 1" / d 32 | 1¼" / d 40 | 1½" / d 50 |
| 4050 | PE 100 / SDR 11 | 16 | | | |



| DN | ØA | Valve with PE-fusion tail | | | | | Spindle | | | Weight |
|-----|----|---------------------------|-----|-----|-----|-----|---------|----|-----|--------|
| | | s | H | H1 | L1 | L2 | a | c | Ød1 | |
| 1" | 32 | 3,0 | 164 | 192 | 196 | 518 | 10,3 | 20 | 14 | 3,07 |
| 1¼" | 40 | 3,7 | 199 | 234 | 230 | 556 | 10,3 | 20 | 16 | 4,54 |
| 1½" | 50 | 4,6 | 199 | 242 | 240 | 576 | 10,3 | 20 | 16 | 5,52 |



SERVICE VALVE FOR PE FUSION

Made of POM



Design features

- Resilient seated gate valve with PE-fusion tails in combination with PE pipes according to EN 12201, DIN 8074
- Sealing system: the contact between wedge and body is friction free. Therefore no scuffing or abrasion of the wedge
- The valve can be connected to the PE pipeline by either butt fusion or electrofusion
- Maximum spindle torque: 80 Nm.
- **No. 2660:** Resilient seated valve with 2 permanently attached PE tails, factory welded
The valve design prevents sediment accumulating irrespective of water quality
An O-ring seal guarantees sealing to the valve body
- **No. 2670:** This resilient seated valve has PE tails screwed into and sealed in the sockets
High performance sealing of the PE tails within the sockets is assured by two separate seals and a support liner within the tails

Standard version: without handwheel and extension spindle

Special versions: on request

Material | technical features

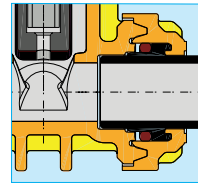
- 1 **PE-fusion tail** PE 100 / SDR 11, injection moulded
- **O-ring** made of elastomer

Suitable accessories

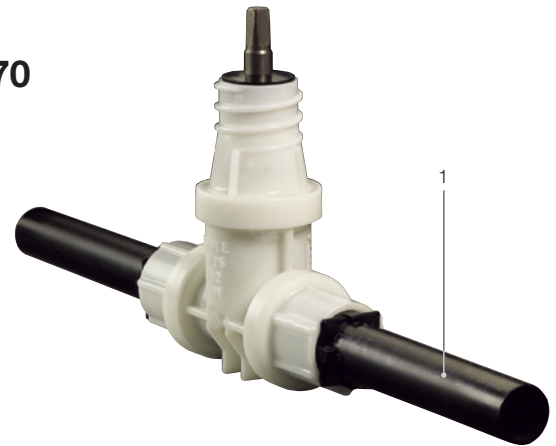
Suitable accessories: see page J 1/2

| | | |
|--------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |

No. 2660



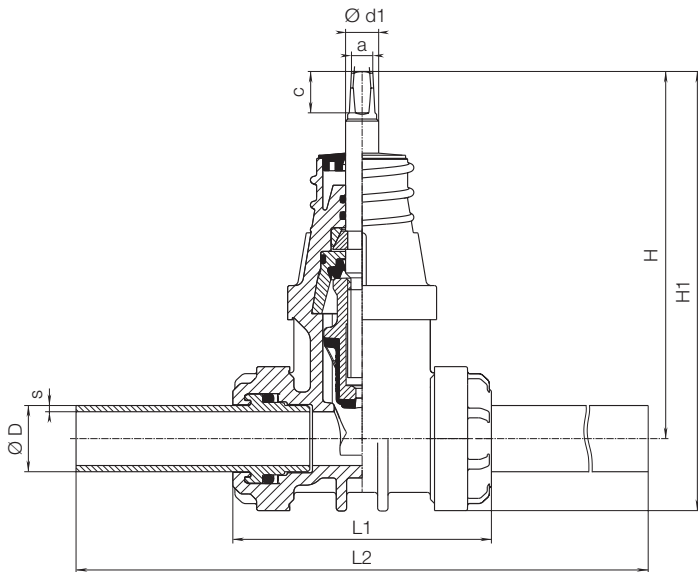
No. 2670



| Order No. | Version | MOP (PN) | Dimensions/DN | | | | |
|-----------|---|----------|---------------|------------|------------|------------|-----------|
| | | | 1" / d 32 | 1¼" / d 40 | 1½" / d 50 | 1¾" / d 63 | 2" / d 63 |
| 2660 | Made of POM welded-in with PE fusion tails | 16 | | | | | |
| 2670 | Made of POM screwed in with PE fusion tails | | | | | | |

SERVICE VALVE FOR PE FUSION

Made of POM

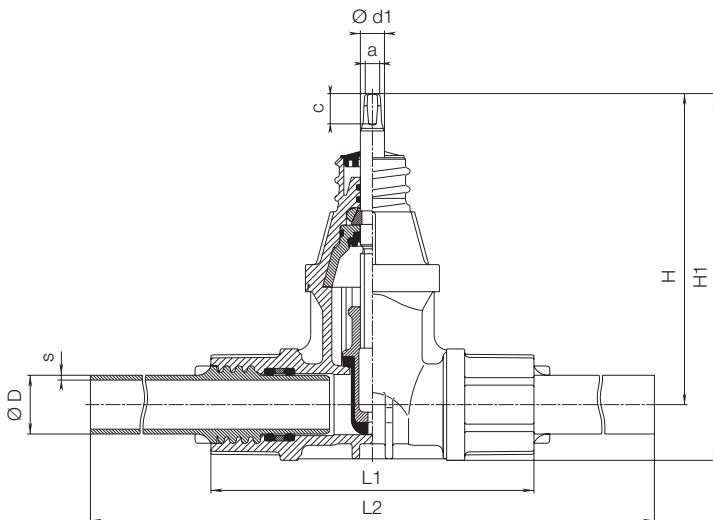


Valve for PE fusion, POM

With welded fusion tails

No. 2660

| DN | Ø D | Valve with PE tails | | | | | Spindle | | | Weight |
|-----|-----|---------------------|-----|-----|-----|-----|---------|----|------|--------|
| | | s | H | H1 | L1 | L2 | a | c | Ø d1 | |
| 1" | 32 | 2,9 | 177 | 216 | 125 | 277 | 10,3 | 27 | 16 | 1,02 |
| 1½" | 63 | 5,8 | 206 | 261 | 184 | 391 | 10,3 | 27 | 16 | 2,05 |



Valve for PE fusion, POM

With screwed PE-fusion tails

No. 2670

| DN | Ø D | Valve with PE tails | | | | | Spindle | | | Weight |
|-----|-----|---------------------|-----|-----|-----|-----|---------|----|------|--------|
| | | s | H | H1 | L1 | L2 | a | c | Ø d1 | |
| 1" | 32 | 3,0 | 177 | 212 | 180 | 502 | 10,3 | 20 | 14 | 1,25 |
| 1¼" | 40 | 3,7 | 205 | 241 | 218 | 544 | 10,3 | 20 | 16 | 1,85 |
| 1½" | 50 | 4,6 | 205 | 247 | 251 | 587 | 10,3 | 20 | 16 | 2,30 |
| 2" | 63 | 5,8 | 221 | 271 | 271 | 639 | 10,3 | 20 | 16 | 3,10 |

SERVICE VALVES

Made of ductile iron



Design features

- Resilient seated gate valve with optimum flow passage
- For vertical installation on pipe saddles
- Sealing system: the contact between shut-off plug and body is friction free. Therefore no scuffing or abrasion of the seal
- Service connection service valves with internal thread are equipped with a corrosion protection ring to prevent corrosion
- For service connection angle valves with external thread, the free lying threads must be corrosion protected according to the trade regulations after assembly
- **No. 3128:** Protection against pressure water only when fully opened

Standard version: without handwheel and extension spindle

Special versions: on request

Material | Technical features

- **Body and bonnet:** made of ductile iron, epoxy powder coated
- **Shut-off plug** made of brass, with vulcanized elastomer
- **Hose fitting** made of chrome-plated brass

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|--------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |
| Chamfering tool: | | No. 6000 |
| Saddle blade: | | No. 6010 |
| Pipe cutter: | | No. 6050 |
| Mounting spray: | | No. 3443 |

No. 3120

No. 3128

No. 3130



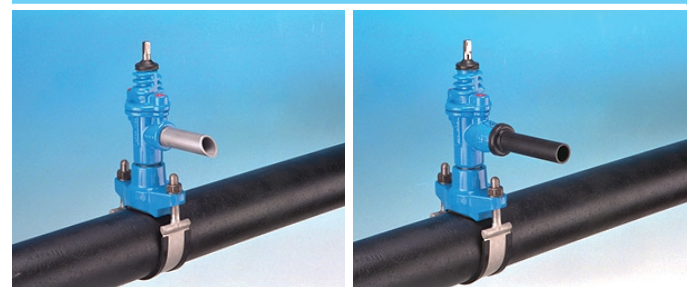
STRUCTURE of grip ring for PE pipes

| Order No. | Version | MOP (PN) | Dimensions/DN | | | |
|-----------|---|----------|---------------|-----|-----|----|
| | | | 1" | 1¼" | 1½" | 2" |
| 3120* | with thread outlet | 16 | | | | |
| 3128 | with thread outlet and automatic drainage device | | | | | |
| 3130* | with ISO-fitting for PE pipes acc. to EN 12201, DIN 8074* | | | | | |

No. 3130 can be adapted for PVC pipe with carborundum grip ring at extra cost

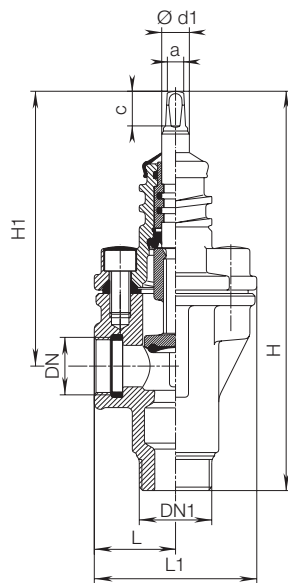
* Up to 30° C medium temperature

Application example



SERVICE VALVES

Made of ductile iron



Service valve

with thread outlet

No. 3120

| DN ISO 228 | DN 1 EN 10226-1 | Valve | | | | Spindle | | | Weight |
|---------------|--------------------|-------|-----|-----|-----|---------|----|------|--------|
| | | L | L1 | H | H1 | a | c | Ø d1 | |
| 1" | 1¼" | 47 | 93 | 227 | 159 | 10,3 | 20 | 16 | 2,34 |
| 1¼" | 2" | 55 | 108 | 271 | 191 | | | | 3,60 |
| 1½" | 2" | 56 | 109 | 280 | 193 | | | | 3,90 |
| 2" | 2" | 60 | 113 | 289 | 196 | | | | 4,40 |

Service valve

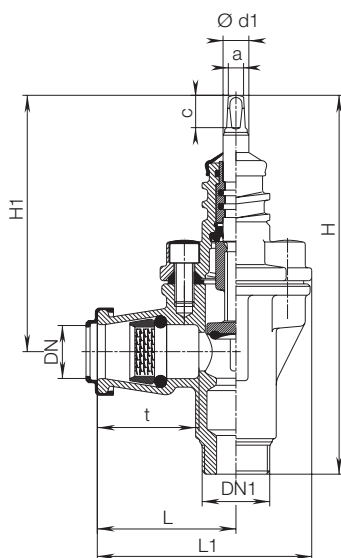
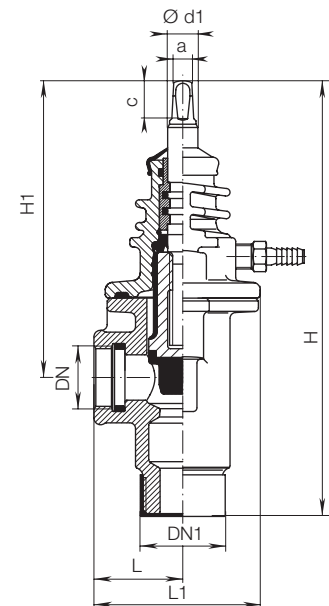
With internal thread outlet and automatic drainage device

NOT suitable for locations with a drainage hole under the water table; Please observe the flow directional arrow - protection against pressure water only when fully opened;

The automatic drainage of the service is only available when the valve is fully shut!

No. 3128

| DN ISO 228 | DN 1 EN 10226-1 | Valve | | | | Spindle | | | Weight |
|---------------|--------------------|-------|-----|-----|-----|---------|----|------|--------|
| | | L | L1 | H | H1 | a | c | Ø d1 | |
| 1" | 1¼" | 47 | 93 | 242 | 170 | 10,3 | 20 | 16 | 2,34 |
| 1½" | 2" | 56 | 109 | 292 | 205 | | | | 3,90 |



Service valve

With ISO outlet for PE pipes

No. 3130

| DN | Ø Pipe ext. | DN 1 EN 10226-1 | Valve | | | | | Spindle | | | Weight |
|-----|-------------------|--------------------|-------|-----|-----|-----|-----|---------|----|------|--------|
| | | | t | L | L1 | H | H1 | a | c | Ø d1 | |
| 1" | 32 | 1¼" | 63 | 86 | 132 | 231 | 159 | 10,3 | 20 | 16 | 2,50 |
| 1¼" | 40 | 2" | 77 | 106 | 159 | 273 | 191 | | | | 3,90 |
| 1½" | 50 | 2" | 91 | 120 | 173 | 283 | 193 | | | | 4,23 |
| 2" | 63 | 2" | 103 | 135 | 188 | 289 | 196 | | | | 5,30 |

ISO-COMBINATION SERVICE VALVE

Made of POM



Design features

- Resilient seated gate valve with smooth straight-through bore
- With conical 2" external thread according to EN 10226 for mounting onto saddle and 1/2" external thread according to ISO 228 only for ISO push-fit fitting No. 6221F
- One valve with 5 ISO push-fit fittings for PE pipes (pipe Ø 25/32/40/50/63 mm) reduces stockkeeping
- For PE pipes according to EN 12201 and DIN 8074 | up to PN 16; up to 30° C medium temperature
- A robust design made of POM
- All parts made from corrosion free materials
- Sealing system: The contact between plug and body is friction free. Therefore no scuffing or abrasion on the plug

Standard version: without handwheel and extension spindle

Special versions: on request

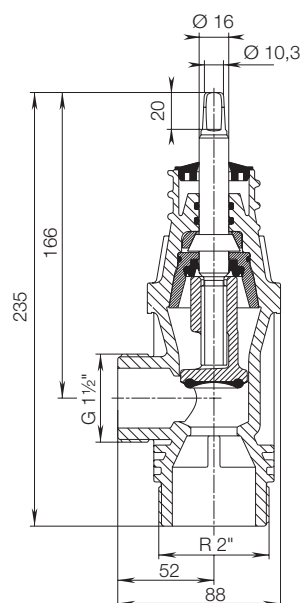
Material | Technical features

- **Shut-off plug** made of brass, with vulcanized elastomer

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|--------------------|-------------|------------------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | | No. 7820 |
| Sealing cap: | | No. 2156, No. 2157, No. 2158 |
| Chamfering tool: | | No. 6000 |
| Saddle blade: | | No. 6010 |
| Pipe cutter: | | No. 6050 |
| Mounting spray: | | No. 3443 |

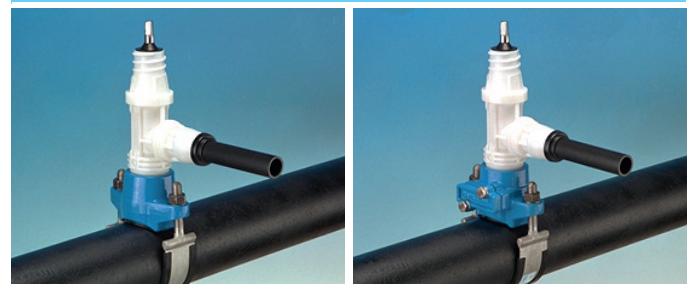


No. 3151
No. 3150
No. 6221F



| Order No. | Article | MOP (PN) | DN | Thread | Ø PE-Pipe | Weight |
|-----------|---|----------|----|-------------|-----------|--------|
| 3151 | ISO Combination service valve without fitting | 16 | 1" | 2" - 1 1/2" | | 0,85 |
| | | | | | 25 | 0,96 |
| 3150 | ISO Combination service valve with choice of ISO push-fit fitting | 16 | 1" | 2" - 1 1/2" | 32 | 0,99 |
| | | | | | 40 | 1,07 |
| | | | | | 50 | 1,14 |
| | | | | | 63 | 1,28 |
| | | | | | 25 | 0,10 |
| 6221F | ISO push-fit fitting with backing washer | | | 1 1/2" | 32 | 0,13 |
| | | | | | 40 | 0,22 |
| | | | | | 50 | 0,29 |
| | | | | | 63 | 0,41 |

Application example



HAWLINGER PIPE DRILLING SADDLE

Made of ductile iron



Design features

- Robust and simple construction
- In open position: clear, unobstructed waterway
- Working parts not in contact with water
- Just half a turn to open or close
- Outlet is 1", 1¼" and 1½" internal thread on all models and sizes
- **No. 2402:** Supplied complete with plastic operating key
- **No. 2402 and No. 2300**
 Internal thread 1" drilling-Ø max. 24
 Internal thread 1¼" drilling-Ø max. 24
 Internal thread 1½" drilling-Ø max. 35

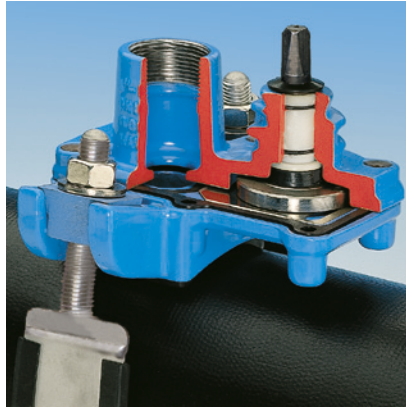
Material | Technical features

- **Body** of ductile iron, epoxy powder coated
- **Eccentric disc and shut-off plate** made of stainless steel
- **Strap (No. 3110)** made of stainless steel
- **Seals** made of elastomer

Suitable accessories

- Suitable accessories:** see page J 1/2
- Extension spindle: rigid No. 9101
telescopic No. 9601
 - Surface box: rigid No. 1550, No. 1650
telescopic: No. 1850, No. 1851K
 - Spindle extension: No. 7820
 - Drill: No. 5800, No. 5805

No. 2402



No. 2300



No. 2200

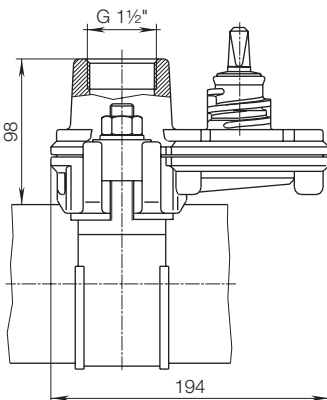


| Order No. | Version | MOP (PN) | Internal thread ISO 228 | Dimensions/DN | | | | | | |
|-----------|--|----------|-------------------------|---------------|-----|-----|-----|-----|-----|-----|
| | | | | 80 | 100 | 125 | 150 | 200 | 250 | 300 |
| 2402 | Universal-Hawlinger ductile iron, steel and AC pipes | 16 | 1" | | | | | | | |
| | | | 1¼" | | | | | | | |
| | | | 1½" | | | | | | | |

| Order No. | Version | MOP (PN) | Internal thread ISO 228 | Ø pipe | | |
|-----------|---------------------------------|----------|-------------------------|--------|-----|-----|
| | | | | 90 | 110 | 160 |
| 2300 | HAKU-Hawlinger PE and PVC pipes | 16 | 1" | | | |
| | | | 1¼" | | | |
| | | | 1½" | | | |

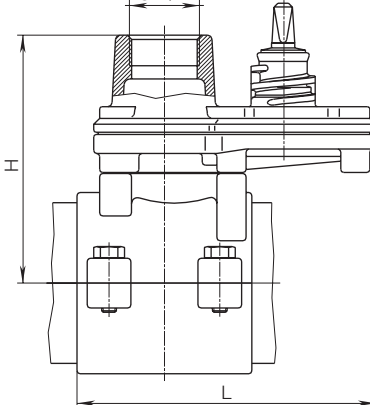
| Order No. | Version | MOP (PN) | Internal thread ISO 228 | External thread EN 10226-1 | |
|-----------|--|----------|-------------------------|----------------------------|----|
| | | | | 1½" | 2" |
| 2200 | Hawlinger adapter for use with any pipe saddle | 16 | 1½" | | |

No. 2402



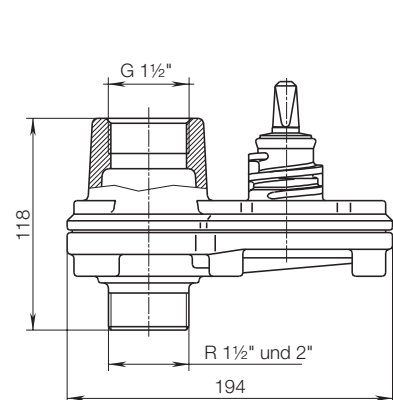
| DN | Weight | DN | Weight |
|-----|--------|-----|--------|
| 80 | 6,20 | 200 | 6,50 |
| 100 | 6,20 | 250 | 6,60 |
| 125 | 6,30 | 300 | 6,80 |
| 150 | 6,40 | | |

No. 2300



| DN | Ø pipe | L | H | Weight |
|-----|--------|-----|-----|--------|
| 80 | 90 | 194 | 146 | 7,00 |
| 100 | 110 | 194 | 160 | 7,40 |
| 150 | 160 | 194 | 188 | 9,00 |

No. 2200



Hawlinger adapter

G 1½" drilling-Ø max. 28
 G 2" drilling-Ø max. 35
 Weight: 4,70

SERVICE VALVE

With automatic drainage, made of ductile iron



Design features

- Resilient seated gate valve with optimum flow passage
- Suitable for drainage of pipes which might freeze e.g. irrigation pipes etc. In below ground applications sufficient draining for the valve has to be considered (e.g. drainage pit)
- Sealing system: Automatic secured drainage when valve is completely closed. No clearing when the valve is partly or completely open
NOT suitable for sites with a drainage hole situated above the groundwater table
- Internal thread is equipped with a corrosion protection ring to prevent corrosion

Standard version: without handwheel and extension spindle
Special versions: on request

Material | Technical features

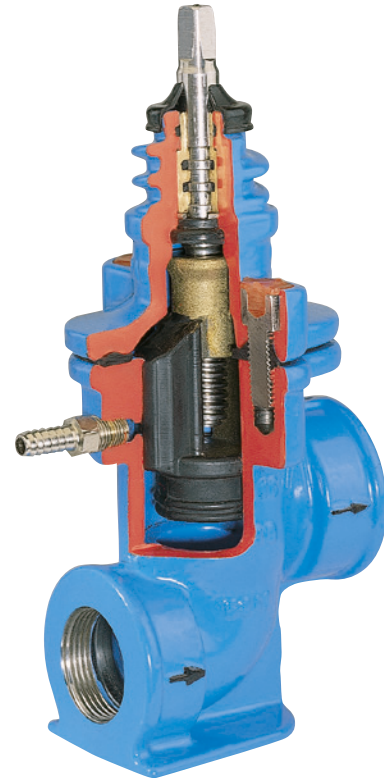
- **Shut-off plug** made of brass, with vulcanized elastomer
- **Hose fitting** made of chrome-plated brass

Suitable accessories

Suitable accessories: see page J 1/2

| | | |
|--------------------|------------------------------|---------------------|
| Handwheel: | | No. 7800 |
| Extension spindle: | rigid | No. 9101 |
| | telescopic | No. 9601 |
| Surface box: | rigid | No. 1550, No. 1650 |
| | telescopic: | No. 1850, No. 1851K |
| Spindle extension: | No. 7820 | |
| Sealing cap: | No. 2156, No. 2157, No. 2158 | |

No. 2491



| Order No. | Version | MOP (PN) | Dimensions/DN | | | | |
|-----------|--|----------|---------------|----|-----|-----|----|
| | | | ¾" | 1" | 1¼" | 1½" | 2" |
| 2491 | internal iron threads both ends, automatic drainage device | 16 | | | | | |

SERVICE VALVE

With automatic drainage, made of ductile iron

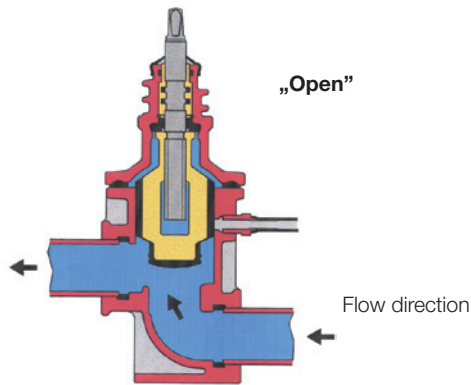
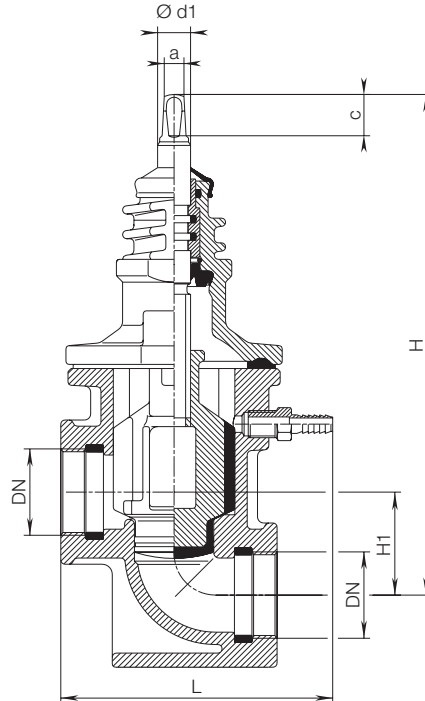


No. 2491

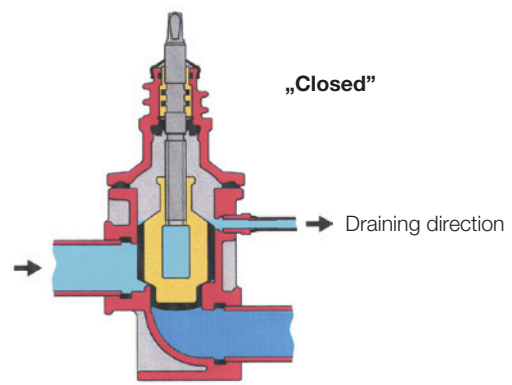
Thread drainhole and automatic draining

Note installation direction (arrow). Drainage only when the valve is completely closed:

Note that drainhole must be positioned above ground water level in case of below ground installation (no backflow preventer in the drainhole!)



Opening torque max. 40 Nm



Closing torque max. 40 Nm

| DN Internal thread (ISO 228) | Valve | | | Spindle | | | Weight |
|------------------------------|-------|-----|----|---------|----|------|--------|
| | L | H | H1 | a | c | Ø d1 | |
| ¾" | 115 | 207 | 41 | 10,3 | 20 | 16 | 2,40 |
| 1" | 115 | 207 | 41 | | | | 2,30 |
| 1¼" | 130 | 243 | 50 | | | | 3,90 |
| 1½" | 130 | 243 | 50 | | | | 4,00 |
| 2" | 140 | 243 | 50 | | | | 4,50 |

WATER METER CONSOLES



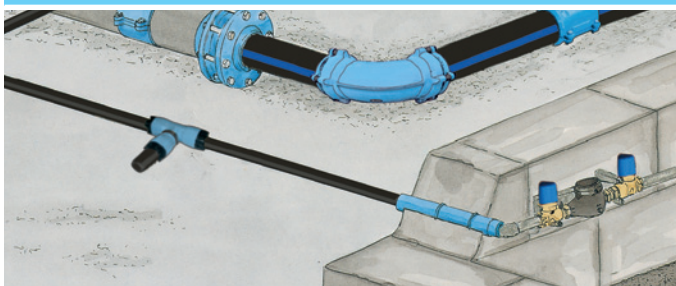
Design features

- Compact design - with integral backflow preventer
- Problem-free assembly and dismantling of the water meter by length adjustment (supplied without water meter)
- Potable water up to 30°C
- Electrical earthing link to base plate
- Order no. 2931 and 2932 with drainage plug

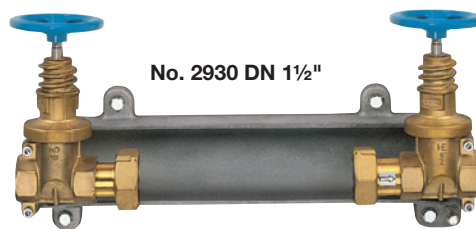
Material | Technical features

- **Valve body** made of brass
- **Wall plate** made of aluminum (including fastening set for water meter console)
No. 2931, 2932 powder coated
- **Handwheel:**
No. 2931, 2932 made of POM
No. 2930, 2960 made of steel
- **Meter substitution connector:**
No. 2933 1¼" made of POM with gasket (for No. 2931, 2932)
2" made of galvanized steel (for No. 2930)

Application example



No. 2930
No. 2931
No. 2932
No. 2960



No. 2930 DN 1½"



No. 2931 DN 1"



No. 2931 DN 1¼"



No. 2932 DN 1"



No. 2960 DN 2"

Nr. 2933 od 1¼"



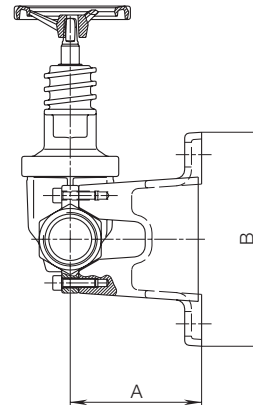
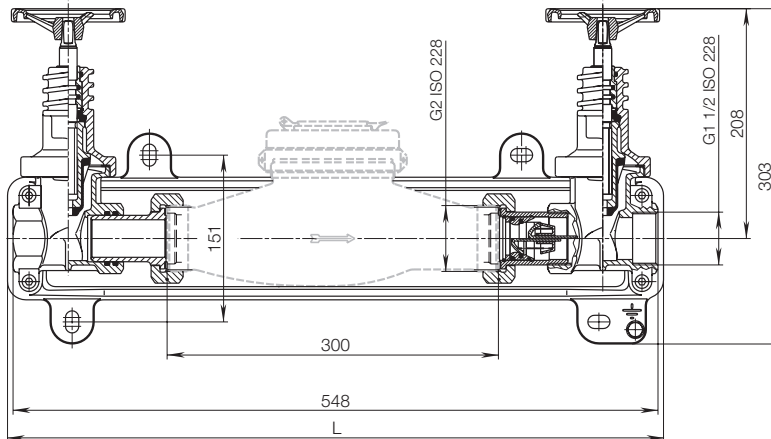
| Order No. | MOP (PN) | DN | Valve connection (meter substitution connector) | k _v -value m ³ /h at 1 bar Δ p | For water meter EN 15154-1 |
|-----------|----------|-----|---|---|--|
| 2930 | 16 | 1½" | 2 internal threads G 1½" ISO 228 | 32,1 | 20 m ³ /h |
| 2931 | | 1" | 2 internal threads G 1" ISO 228 | 11,4 | 3 (5) m ³ /h - / 7 (10) m ³ /h |
| | | 1¼" | 2 external threads R 1¼" EN 10226 | 11,4 | 3 (5) m ³ /h - / 7 (10) m ³ /h |
| 2932 | | 1" | 1 ZAK 34 socket connector, 1 internal thread G 1" ISO 228 | 11,4 | 3 (5) m ³ /h - / 7 (10) m ³ /h |
| 2960 | | 2" | 2 internal threads G 2" ISO 228 | 47,2 | 20 m ³ /h |

Special versions: *DN 1¼" with internal thread G 1¼ ISO 228

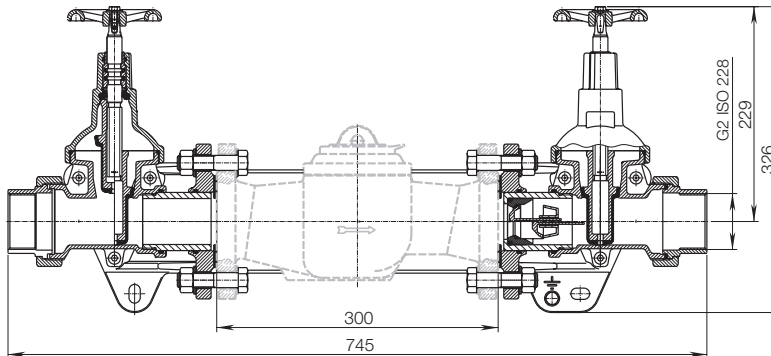
WATER METER CONSOLES



No. 2930 DN 1½"



No. 2960 DN 2"

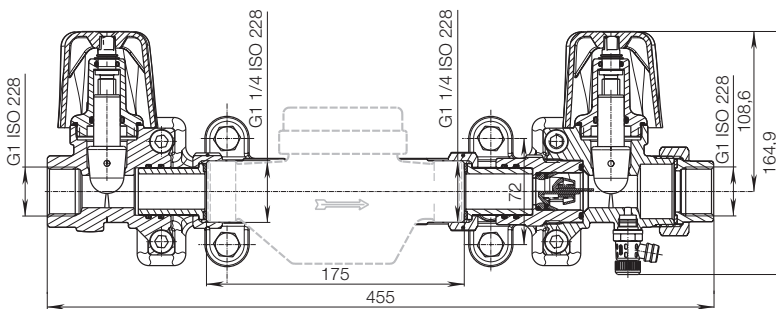


| DN | Meter connection | A | Wall plate | | Weight |
|-----|------------------|-----|------------|-----|--------|
| | | | L | B | |
| 1" | 1¼" | 90 | 300 | 100 | 5,00 |
| 1¼" | 1¼" | 90 | 300 | 100 | 5,20 |
| 1½" | 2" | 115 | 590 | 190 | 10,50 |
| 2" | Flange DN 50 | 125 | 590 | 190 | 20,00 |

Meter substitution connector

| DN | No. 2933 AG ISO 228 | L | Weight |
|-----|---------------------|-----|--------|
| 1" | 1¼" | 175 | 0,16 |
| 1¼" | 1¼" | 175 | 0,16 |
| 1½" | 2" | 300 | 1,67 |

No. 2931 DN 1"



No. 2931 DN 1¼"

