

# INSTRUCTION

ISO pipe fitting instruction for assembly and dismantling



ASSEMBLY - for gas applications always use a new fitting

<p>1</p>	<p>2</p> <p>Pipe cutter No. 6050</p>
<p>3</p> <p>Chamfering tool No. 6000</p>	<p>4</p> <p>Support liner No. 6031 for zero pressure and low pressure pipelines. Don't chamfer the pipe</p>
<p>5</p>	<p>6</p>
<p>7</p> <p>Moisten with water or lubricants (see M 7/2)</p> <p><b>NO OIL !</b></p>	<p>8</p>
<p>9</p>	<p>10</p>
<p>11 <b>PRESSURE TEST</b> on installed line and exposed, unfilled connections</p>	

DISMANTLING

<p>1</p> <p>Extractors No. 6010</p>
<p>2</p> <p>Grip ring No. 6932 for PE pipes acc. to EN 12201-2 Grip ring No. 6931 for PVC pipes</p>
<p>3</p> <p>O-ring No. 6940</p>
<p>4</p>
<p>5</p> <p>Assembly</p>

Max. torque for tightening the threads (observe pipe fitter rules acc. to national standards):

1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
20 Nm	25 Nm	40 Nm	42 Nm	42 Nm	45 Nm