

## Intelligent Foundation Solutions

**RETENTION SYSTEM sockets are intelligent foundation solutions for the installation and maintenance of posts.**

Essential to sustainable infrastructure design, they add value through improved asset management and performance, reduced operational costs and deliver environmental, health and safety benefits.



### world leading design...

- Designed and tested to international standards
- Approved and used throughout the world
- High-strength, reusable design survives vehicle impact
- Solution for knock-down and access-control locations
- Eliminates repeat excavation, disruption and expense
- Shallow foundation options for congested sites
- Easy to handle, adjust and install on site
- Facilitates electrical cabling at ground level
- Simplifies project, contractor & site management
- Assists maintenance and seasonal schedules
- Supports health and safety work practices
- Promotes environmental policies and targets

### Sustainable Infrastructure Design



## RSe194

RSe194 socket for the installation of Ø193.7mm (7.6in) posts including traffic signals, signs, lighting columns...

# RETENTION SYSTEM

sockets for post installation



RS sockets are available in common industry sizes and post installation depths.  
Base options include: standard [flat] / duck-foot & tee bends for cable access / shallow foundation.  
RS engineered sockets are made to size, specification and installation requirements.

[www.iplgroup.com](http://www.iplgroup.com)

- » Facilitates Passive Safety design to EN12767
- » Foundation size and specification to EN40 & BD94/07
- » Product tested and load rated to EN124 B125

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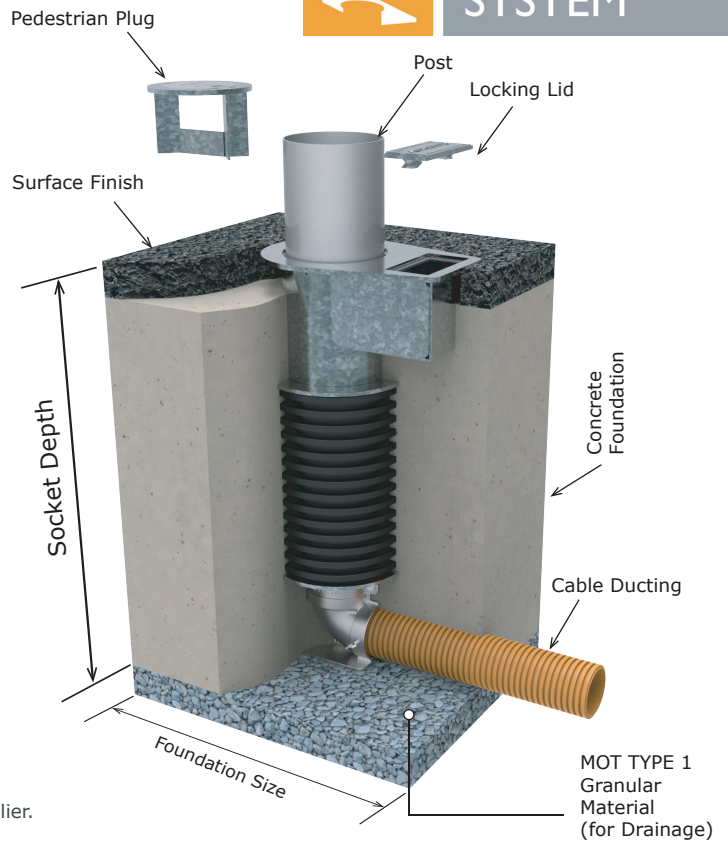


## RS socket installation & specification...

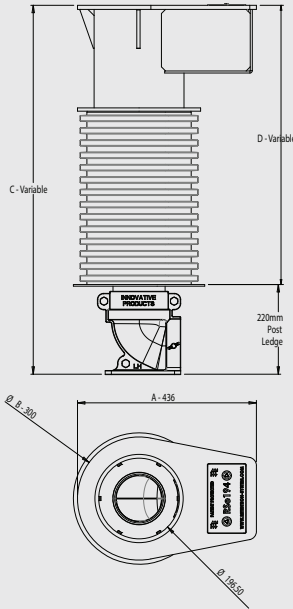
The **RS socket** should be set into concrete generally in accordance with International Standards or good Codes of Practice for the installation of posts.

1. Prepare hole at least 75mm deeper than the overall height of the **RS socket**. If depth for **RS socket** cannot be achieved, unit can be shortened on site. Please contact your supplier for technical support.
2. Compact at least 75mm of MOT type 1 granular material in base of hole.
3. Position **RS socket** in centre of hole. For cabled installations connect ducting from remote chamber to swivel bend on socket. Leave draw cord in base of **RS socket** bend.
4. Rotate the **RS socket** head into the required orientation.
5. Remove locking lid, loosen the one M24 locking set-screw and remove the pedestrian plug.
6. Install a levelling post (stump pole) in the **RS socket**, fasten the locking set-screw and replace the locking chamber lid.
7. Surround with the required amount of concrete (ST4 mix or stronger). Use stump pole to achieve a vertical level.
8. Once vertical level is achieved, compact concrete.
9. Once concrete has been compacted and has begun to cure, carefully remove stump pole and lock the pedestrian plug in place.
10. Replace the locking chamber lid and secure in position. Finish footway with required surface when concrete has cured.

See **RS socket** installation guide for EN40-3-1:2000 foundation guidelines  
For detailed foundation sizing on specific site conditions contact your supplier.



### RSe194 socket for the installation of Ø193.7mm (7.6in) posts



## RSe194

**C\*** RS socket foundation depth  
**D\*\*** post insertion depth

Technical drawings for all RS sockets available from **IPL group**.

*Drawings not to scale, illustrations, technical data, dimensions and weights are subject to alteration without notice.*

Ref No:	Base Type	A (mm)	B (mm)	C* (mm)	D** (mm)	Weight (kg)
RSe194x300sf	shallow foundation	436	300	300	210	43.4
RSe194x300	standard [flat]	436	300	300	300	33.5
RSe194x450	standard [flat]	436	300	450	450	35.7
RSe194x600	standard [flat]	436	300	600	600	38
RSe194x600df	duck foot bend	436	300	600	380	43.8
RSe194x600t	tee bend	436	300	600	380	48.5
RSe194x750	standard [flat]	436	300	750	750	40.5
RSe194x750df	duck foot bend	436	300	750	530	47
RSe194x750t	tee bend	436	300	750	530	51
RSe194x900	standard [flat]	436	300	900	900	43
RSe194x900df	duck foot bend	436	300	900	680	51.5
RSe194x900t	tee bend	436	300	900	680	53.8

#### Options:

**RS stump pole**  
**RSe194x1000 / RSe194x1220df / RSe194x1220t**  
(non-standard foundation depths & base types per specification)

#### Material Specification:

Head, Plug, Locking Lid:	Mild Steel
Body:	PE - Polyethylene Twin Wall
Flat Base:	Mild Steel
Duck Foot Bend:	Ductile Iron (EN1563)
Tee Bend:	Ductile Iron (EN1563)
Setscrews:	M24 A2 Stainless Steel
Assembly Screws:	M12 A2 Stainless Steel
Finish:	Galvanised